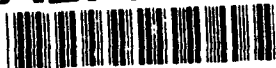


AD-A270 536



2

ARMY RESEARCH LABORATORY

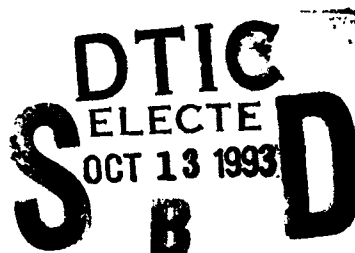


# FT-Raman Spectroscopy of Some Energetic Materials and Propellant Formulations

Kevin L. McNesby  
Jennifer E. Wolfe  
Jeffrey B. Morris  
Rose A. Pesce-Rodriguez

ARL-TR-233

October 1993



APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

93-24050



93 10 12 3 2

## **NOTICES**

Destroy this report when it is no longer needed. DO NOT return it to the originator.

Additional copies of this report may be obtained from the National Technical Information Service, U.S. Department of Commerce, 5285 Port Royal Road, Springfield, VA 22161.

The findings of this report are not to be construed as an official Department of the Army position, unless so designated by other authorized documents.

The use of trade names or manufacturers' names in this report does not constitute indorsement of any commercial product.

# REPORT DOCUMENTATION PAGE

Form Approved  
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.

1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE October 1993		3. REPORT TYPE AND DATES COVERED Final, June 92-June 93	
4. TITLE AND SUBTITLE FT-Raman Spectroscopy of Some Energetic Materials and Propellant Formulations				5. FUNDING NUMBERS  PR: 1L161102AH43	
6. AUTHOR(S)  Kevin L. McNesby, Jennifer E. Wolfe, Jeffrey B. Morris, and Rose A. Pesce-Rodriguez					
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)  U.S. Army Research Laboratory ATTN: AMSRL-WT-PC Aberdeen Proving Ground, MD 21005-5066				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES)  U.S. Army Research Laboratory ATTN: AMSRL-OP-CI-E (Tech Lib) Aberdeen Proving Ground, MD 21005-5066				10. SPONSORING / MONITORING AGENCY REPORT NUMBER  ARL-TR-233	
11. SUPPLEMENTARY NOTES					
12a. DISTRIBUTION / AVAILABILITY STATEMENT  Approved for public release; distribution is unlimited.				12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words)  Fourier transform Raman (FTR) spectroscopy employing near-IR laser radiation at 1.06 $\mu\text{m}$ as the scattering source has been used to obtain Raman spectra of some neat energetic materials and several propellant formulations containing those energetic materials. FTR spectroscopy is shown to be a useful tool in determining the principal ingredient in many noncolored propellant formulations.					
14. SUBJECT TERMS  FT-Raman spectroscopy, energetic materials, propellants, spectroscopy				15. NUMBER OF PAGES 40	
				16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT  UNCLASSIFIED	18. SECURITY CLASSIFICATION OF THIS PAGE  UNCLASSIFIED	19. SECURITY CLASSIFICATION OF ABSTRACT  UNCLASSIFIED	20. LIMITATION OF ABSTRACT  UL		

INTENTIONALLY LEFT BLANK.

# TABLE OF CONTENTS

	<u>Page</u>
LIST OF FIGURES .....	v
1. INTRODUCTION .....	1
2. EXPERIMENTAL .....	1
3. RESULTS AND DISCUSSION .....	2
3.1 Comparison With Other Techniques .....	2
3.2 Neat Energetic Materials .....	2
3.3 Propellant Formulations .....	4
3.4 Miscellaneous Applications .....	5
4. CONCLUSIONS .....	6
5. REFERENCES .....	31
DISTRIBUTION LIST .....	33

DTIC QUALITY INSPECTED 2

<b>Accession For</b>	
NTIS GRA&I	<input checked="" type="checkbox"/>
DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
Justification	
By	
Distribution/	
Availability Codes	
Dist	Avail and/or Special
A-1	

INTENTIONALLY LEFT BLANK.

## LIST OF FIGURES

<u>Figure</u>	<u>Page</u>
1. A simple diagram of the collection optics used on the Bomem Raman accessory .....	7
2. The FTR spectrum of HMX .....	8
3. The FT-IR microscope absorption spectrum of neat HMX .....	9
4. The FT-IR microscope reflectance spectrum of neat HMX .....	10
5. The FT-IR photoacoustic spectrum of neat HMX .....	11
6. The FTR spectrum of RDX .....	12
7. The FTR spectrum of $\beta$ -HNIW .....	13
8. The FTR spectrum of nitroguanidine .....	14
9. The FTR spectrum of DMNA .....	15
10. The FTR spectrum of nitrocellulose .....	16
11. The FTR spectrum of PETN .....	17
12. The FTR spectrum of TNT .....	18
13. The spectrum of the Kr lamp used to pump the Nd:YAG laser; the plasma line filters have been removed .....	19
14. The FTR spectra of HMX (top) and HMX2 (bottom) .....	20
15. The FTR spectra of RDX (top), XM39 (middle), and M43 (bottom) .....	21
16. The FTR spectra of nitrocellulose (top) and M9 (bottom) .....	22
17. The FTR spectra of nitroguanidine (top), M30 (middle), and nitrocellulose (bottom). The M30 combusted during the data collection .....	23
18. The FTR spectrum of the explosive C4 (bottom) and the RDX (top) .....	24
19. The FTR spectrum of CAB .....	25
20. The FTR spectra of a grain of M43: before extraction with supercritical CO <sub>2</sub> modified with CH <sub>3</sub> CN (top); interior of grain after extraction (middle); exterior of grain after extraction (bottom) .....	26

<u>Figure</u>	<u>Page</u>
21. The spectra of RDX (top) and of an unknown sample thought to be a plastic explosive (bottom) . . . . .	27
22. The FTR spectra of HMX (top), RDX (bottom), and the exterior of a grain of M43 (middle). The arrows in the middle spectrum indicate features attributable to HMX impurities in domestically produced RDX . . . . .	28
23. The FTR spectra of the exterior of a grain of M43 (top), an unknown sample thought to be a plastic explosive (middle), and RDX (bottom). Arrows in the top spectrum indicate HMX impurities in domestically produced RDX. Middle spectrum does not show any features attributable to HMX . . . . .	29



## 1. INTRODUCTION

Identification and characterization of energetic materials and propellant formulations are usually accomplished by using a combination of techniques. In the U.S. Army Research Laboratory (ARL), pyrolysis mass spectrometry (MS), gas chromatography-MS (GC-MS), liquid chromatography-MS (LC-MS), pyrolysis GC-FTIR, photoacoustic Fourier transform-infrared (FT-IR) spectroscopy, infrared (IR) reflectance and transmittance microscopy, and x-ray fluorescence techniques have been used for this purpose. More recently, Fourier transform Raman (FTR) spectroscopy employing near-IR excitation has been used to investigate energetic materials and propellant formulations.

FTR spectroscopy employing near-IR laser light has been shown to be useful for identifying energetic materials in commercially available explosives (Akhavan 1991; Hodges and Akhavan 1990). This report documents initial efforts by ARL to compile a data base of Raman spectra of pure energetic materials and of propellant formulations. Also, the report is the first in a series about FTR spectra of energetic materials and propellant formulations.

## 2. EXPERIMENTAL

Figure 1 shows the ray-diagram of the irradiation and collection optics of the experimental setup. Spectra were recorded on a Bomem DA-8.02 FT-IR spectrometer equipped with a  $\text{CaF}_2$ /quartz beam splitter and a liquid nitrogen-cooled InGaAs detector. Samples were irradiated with  $1.06\text{ }\mu\text{m}$  ( $9,394.5\text{ cm}^{-1}$ ) laser radiation using a Quantronix series 100 Nd:YAG laser which has a maximum continuous wave output of 6 watts. Back-scattered radiation was focused onto an aperture at the emission port of the spectrometer. A low pass interference filter was used to exclude the Rayleigh line.

All spectra were obtained at a resolution of  $4\text{ cm}^{-1}$  using coaddition of between 100 and 500 scans. The total recording time for a 500-scan spectrum was approximately 18 minutes. Powdered samples were placed in a 1-mm ID glass capillary tube. The Nd:YAG laser beam was focused on the front surface of the tube with the focus adjusted to maximize the DC output of the detector. Cylindrical propellant grains were examined by focusing the laser at the center of the flat ends of the grain. No attempt was made to assure that the positioning of the grain was repeatable from run to run, although some effort was made (visual check only) to assure that the flat end surface of the grain was normal to the direction of the laser

beam. After repositioning, spectra recorded on the same grain varied in the absolute intensity of the peaks but were virtually superimposable when normalized to the most intense peak in each spectrum.

Samples of energetic materials and propellant formulations were obtained from in-house sources. No purification of any energetic materials was attempted, so these are referred to as neat (not diluted or mixed with other substances) rather than pure in the text.

None of the spectra were corrected to account for the sensitivity of the detector or for filters used to exclude the laser radiation at 1.06  $\mu\text{m}$  from the interferometer. The response of the liquid nitrogen-cooled InGaAs detector used in these experiments falls off rapidly at lower frequencies ( $<6,500\text{ cm}^{-1}$ ), making Raman shifts unreliable at wavenumbers greater than approximately  $2,900\text{ cm}^{-1}$ . Raman spectral frequencies reported here refer to the shift in wavenumbers from the exciting radiation at  $9,394.5\text{ cm}^{-1}$ .

### 3. RESULTS AND DISCUSSION

**3.1 Comparison With Other Techniques.** It is useful to compare Raman spectra with other types of vibrational spectra for a given compound. Figure 2 shows the FTR spectrum of a neat sample of the energetic nitramine cyclotetramethylene tetranitramine (HMX). Table 1 lists assignments of some localized and quasilocalized vibrations in HMX. A notable feature of the FTR spectrum of HMX is the low intensity (relative to the IR absorption spectrum for HMX) of the band due to the  $\text{NO}_2$  asymmetric stretch near  $1,500\text{ cm}^{-1}$ . Figures 3, 4, and 5 are, respectively, FT-IR transmission (reported as absorption), reflectance, and photoacoustic spectra of neat HMX powder. In contrast to the FTR spectrum, the absorbance near  $1,500\text{ cm}^{-1}$  is among the most intense in each FT-IR spectrum.

For HMX and for crystalline nitramines in general, FTR gives the best characteristic spectrum with the least amount of band overlap. The relatively low Raman intensity of the asymmetric  $\text{NO}_2$  stretch makes it easier for other features of the spectrum to be observed (Hodges and Akhavan 1990). However, as discussed below, for amorphous or polymeric materials and formulations, FTR does not always give the "best" spectrum.

**3.2 Neat Energetic Materials.** Table 2 summarizes the energetic materials and formulations discussed in this and the following section. Figure 6 is the FTR spectrum of cyclotrimethylene trinitramine (RDX), the most common energetic nitramine and the six-membered ring homolog to HMX. Figure 7 is the FTR

Table 1. Assignments of Localized and Quasilocalized Vibrations in HMX

Raman Shift (cm <sup>-1</sup> )	Type of Vibration
200-500	Ring deformation
760	NO <sub>2</sub> wag
830-950	Ring stretch
1,080-1,200	Ring stretch
1,230-1,320	Symmetric N-O <sub>2</sub> stretch
	N-N stretch
1,400-1,500	C-H deformation
1,520-1,580	Asymmetric N-O <sub>2</sub> stretch
2,990-3,040	C-H stretch

Source: Iqbal et al. (1974).

Table 2. Summary of Spectra

Energetic Material	Figure Number	Laser Power (W)	Composition
HMX	2	0.8	neat
RDX	6	0.4	neat
β-HNIW	7	0.4	neat
Nitroguanidine (NQ)	8	0.4	neat
DMNA	9	0.6	neat
Nitrocellulose (NC)	10	1.5	neat
PETN	11	0.4	neat
TNT	12	0.3	neat
HMX2	14	0.4	80% HMX, 20% polyester
XM39	15	0.6	76% RDX, 12% CAB, 8% plasticizer, 4% NC
M43	15	0.4	same as XM39
M9	16	2.5	58% NC, 40% NG
M30	17	0.4	40% NQ, 28% NC, 22% NG (sample ignited)
C4	18	0.75	
CAB	19	1.5	neat

Note: NG = Nitroglycerin.

spectrum of hexanitroisowurtzitane ( $\beta$ -HNIW), a recently developed caged nitramine. Figure 8 is the FTR spectrum of nitroguanidine. The N-H stretch in this molecule occurs beyond the detector range ( $>3,200\text{ cm}^{-1}$ ). Figure 9 is the FTR spectrum of dimethylnitramine (DMNA). Although not an energetic nitramine, DMNA is included here because it is a simple nitramine fragment model. Figure 10 is the FTR spectrum of nitrocellulose. Nitrocellulose was the poorest scatterer of all the neat energetic materials examined for this report and the only non-crystalline neat energetic material examined. Figure 11 is the FTR spectrum of the nitrate ester pentaerythritol tetranitrate (PETN), one of the principal ingredients in the commercial explosive Semtex C.

Figure 12 is the FTR spectrum of trinitrotoluene (TNT). The TNT used in these experiments consisted of light yellow needle-like crystals. Because of the coloration, some of the incident radiation gets absorbed, resulting in sample heating. The spectrum in Figure 12 is the FTR spectrum of TNT superimposed on the emission spectrum of the heated crystals. This "greybody emission" is seen in the slight lifting of the spectrum from the baseline. For TNT, it was necessary to use low laser energy to prevent the sample from combusting. It should be noted that decomposition products of neat samples increase thermal sensitivity to the Nd:YAG laser radiation.

As in IR reflectance and transmittance spectra of neat energetic materials (Iqbal et al. 1974; Goetz and Brill 1979) strong spectral features attributable to the asymmetric and symmetric stretches of the  $\text{NO}_2$  group appear in the FT-Raman spectra near  $1,500\text{ cm}^{-1}$  and  $1,200\text{ cm}^{-1}$ , respectively. Unlike IR spectra, the features in the Raman spectrum, attributable to the symmetric  $\text{NO}_2$  stretch near  $1,200\text{ cm}^{-1}$ , are more intense than those for the asymmetric stretch.

In each of the FTR spectra shown, lines appear as the result of the Kr lamp used to pump the Nd:YAG laser. These lines are excluded from entering the interferometer by an interference filter. Figure 13 shows a spectrum collected with the laser turned on, no sample present, but with the Kr plasma filter removed so that spectral features in sample spectra, attributable to the Kr lamp, may be identified.

**3.3 Propellant Formulations.** Figure 14 shows the FTR spectrum of HMX2, a propellant composed of 80% HMX and 20% polyester, and the FTR spectrum of neat HMX. Although the samples were different in appearance (HMX2 was in the form of an extruded cylindrical strand or "grain" approximately 3 cm long by 1.5 cm in diameter, neat HMX is a white powder), the two spectra are almost superimposable. This points out both a strength and weakness of the FTR technique. From the spectra in Figure 14, HMX may easily be identified as a main component of HMX2. However, there is little or no evidence of the polyester binder that comprises 20% of the formulation.

Figure 15 shows the FTR spectra of XM39 and M43. Both formulations consist of approximately 76% RDX, 12% CAB (cellulose acetate butyrate, a polymer), 8% plasticizer, and 4% nitrocellulose. For comparison, Figure 15 also shows the FTR spectrum of neat RDX powder. The spectra are almost superimposable even though the propellant formulations were in the form of grains when the spectra were obtained. Again, there is very little spectral evidence of the noncrystalline components.

Figure 16 shows the FTR spectrum obtained from a grain of M9 (58% nitrocellulose and 40% nitroglycerin). A spectrum of neat nitrocellulose is shown for comparison (neat nitroglycerin was not available for these experiments). The M9, which contains no crystalline material, required 2.5 watts of incident laser power to obtain a satisfactory spectrum (roughly six times the power for a spectrum of RDX). Other researchers have noted that M9 is almost transparent to 1- $\mu\text{m}$  radiation (Beyer, private communication). Still, it is apparent from Figure 16 that a principal ingredient in M9 is nitrocellulose.

Figure 17 shows the FTR spectrum of a grain of M30 (40% nitroguanidine, 28% nitrocellulose, 22% nitroglycerin). The FTR spectra of nitroguanidine and nitrocellulose are shown for comparison. M30 is dark grey in color, and combusts during the data collection at the lowest laser power that gives a satisfactory signal. From the spectrum of M30 in Figure 17 it appears that the principal ingredient is nitroguanidine. Evidence of amorphous nitrocellulose is only apparent in the peak in the spectrum of M30 near  $800\text{ cm}^{-1}$ . Figure 18 shows the FTR spectrum of the explosive C4 and of RDX. It may be seen that the principal ingredient in C4 is RDX.

Nitramine propellant formulations used here typically contain about three-fourths crystalline energetic material, with the remainder of the formulation being comprised of polymers and plasticizers. The FTR spectra of the propellant samples show little evidence of components other than crystalline energetic material. This is because most of the crystalline energetic materials are much better Raman scatterers than are the amorphous plasticizers or polymers. As an example, the FTR spectrum of cellulose acetate butyrate (CAB), a polymeric binder used in XM39 and M43, is shown in Figure 19. To obtain this spectrum, it was necessary to use almost four times the power used to obtain a similar quality spectrum of RDX.

3.4 Miscellaneous Applications. Recently, we began using FTR spectroscopy to investigate the demilitarization of propellant using supercritical fluid extraction. Figure 20 shows the FTR spectrum of

a grain of unextracted M43 (upper spectrum) and the FTR spectra of the exterior (bottom spectrum) and interior (middle spectrum) of a grain of M43 after extraction with supercritical CO<sub>2</sub> modified with acetonitrile (CH<sub>3</sub>CN). The CH<sub>3</sub>CN modifier is observed in the FTR spectrum of the exterior of the extracted grain (bottom spectrum) at around 2,200 cm<sup>-1</sup>. A small peak at the same frequency may also be seen in the FTR spectrum of the interior of the extracted grain (middle spectrum), indicating penetration by supercritical fluid into the interior of the grain.

FTR spectroscopy has also been used to characterize unknown propellant samples. Figure 21 shows the FTR spectrum of neat RDX (lower spectrum) and the spectrum of an unknown compound suspected to be a plastic explosive (upper spectrum). From these two spectra, it is apparent that a principal ingredient in the unknown sample is RDX. Figure 22 shows the FTR spectrum of M43 propellant, along with the FTR spectra of HMX and RDX. Typically, most RDX manufactured in this country contains a small amount of HMX (typically from 5 to 20%), a by-product of RDX synthesis. The arrows in Figure 22 point to features in the FTR spectrum of M43 attributable to HMX. Figure 23 is an expanded portion of the FTR spectrum of the unknown plastic explosive, along with the FTR spectra of M43 and neat RDX. No HMX is in the RDX used in the unknown sample. For this reason, it may be reasonable to suspect that the unknown sample was not domestically manufactured.

#### 4. CONCLUSIONS

It has been shown that FTR spectroscopy is a useful tool in identifying the principal crystalline ingredient(s) of some propellant formulations. Unfortunately, the technique may not be very useful in the quantitative analysis of other propellant ingredients, such as polymers and plasticizers, because these other ingredients are poor scatterers of the near infrared (NIR) radiation. Also, darkly colored samples are difficult to analyze because they absorb the incident laser radiation and pyrolyze or ignite.

The main advantages of FTR spectroscopy for characterizing energetic materials are the ease of sample preparation, the relative insensitivity to sample positioning when obtaining spectra of propellant grains, and the ease with which crystalline energetic materials in propellant formulations may be identified, mainly because the neat energetic materials are usually good Raman scatterers. FTR spectra of crystalline energetic materials are usually "cleaner" than the corresponding spectra using absorption spectroscopy. (However, ATR and thin film transmission spectroscopy often give excellent results (Bartick, private communication). Finally, although most difficulties occur when examining colored samples, we have recently examined a brilliant white rocket propellant that began pyrolyzing at the lowest setting of the Nd:YAG laser, preventing collection of the FTR spectrum.

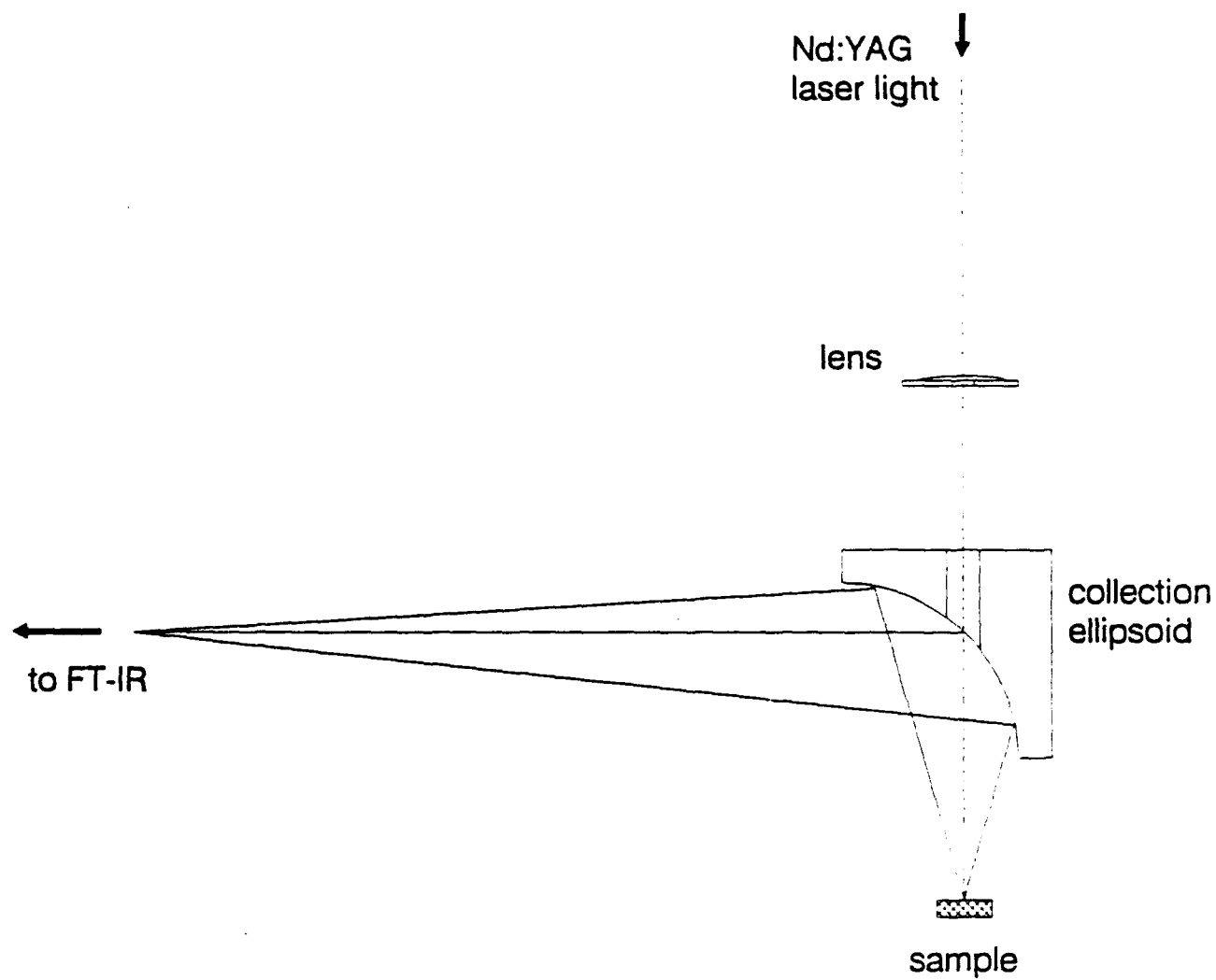


Figure 1. A simple diagram of the collection optics used on the Bomem Raman accessory.

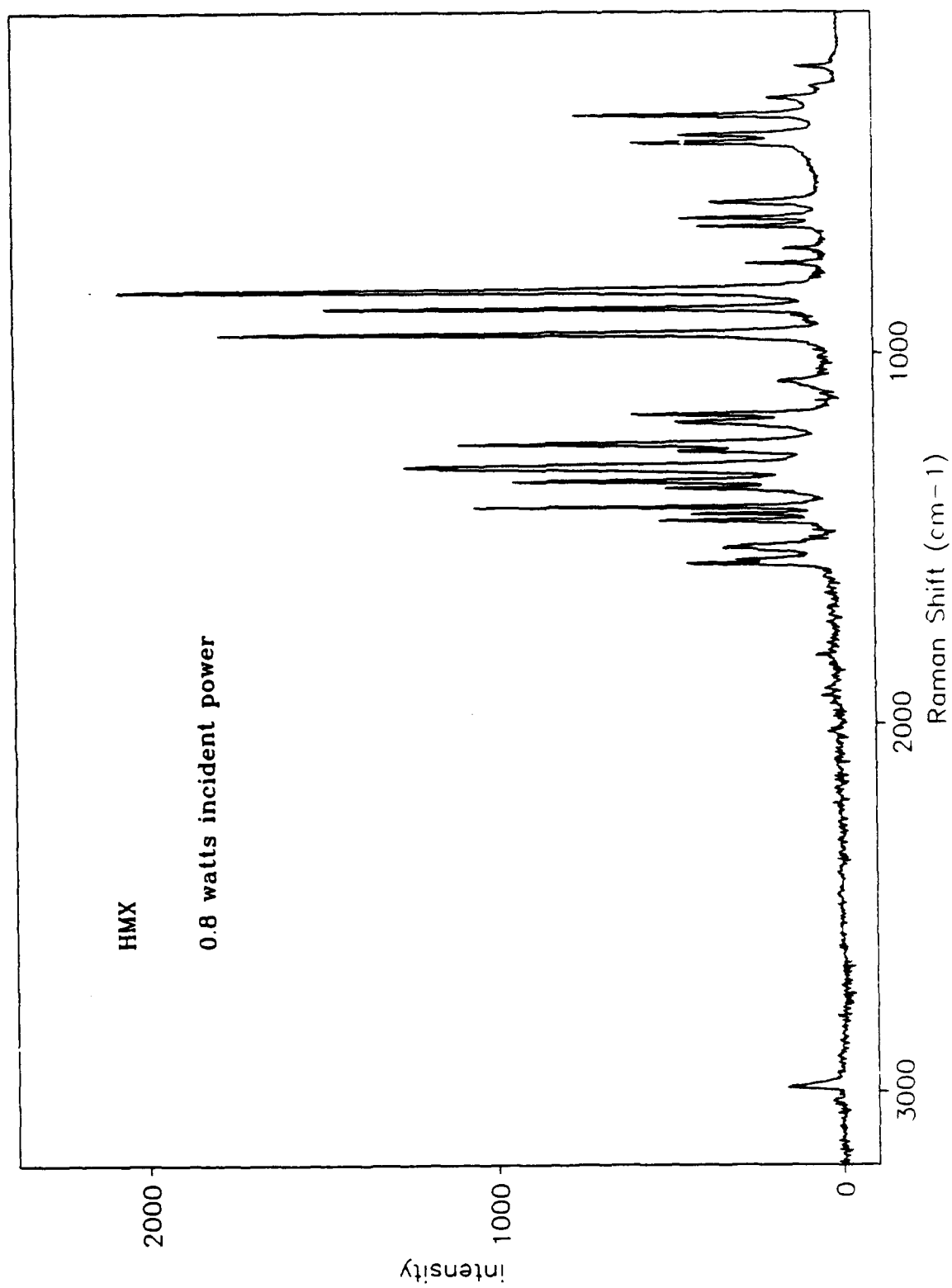


Figure 2. The FTR spectrum of HMX.



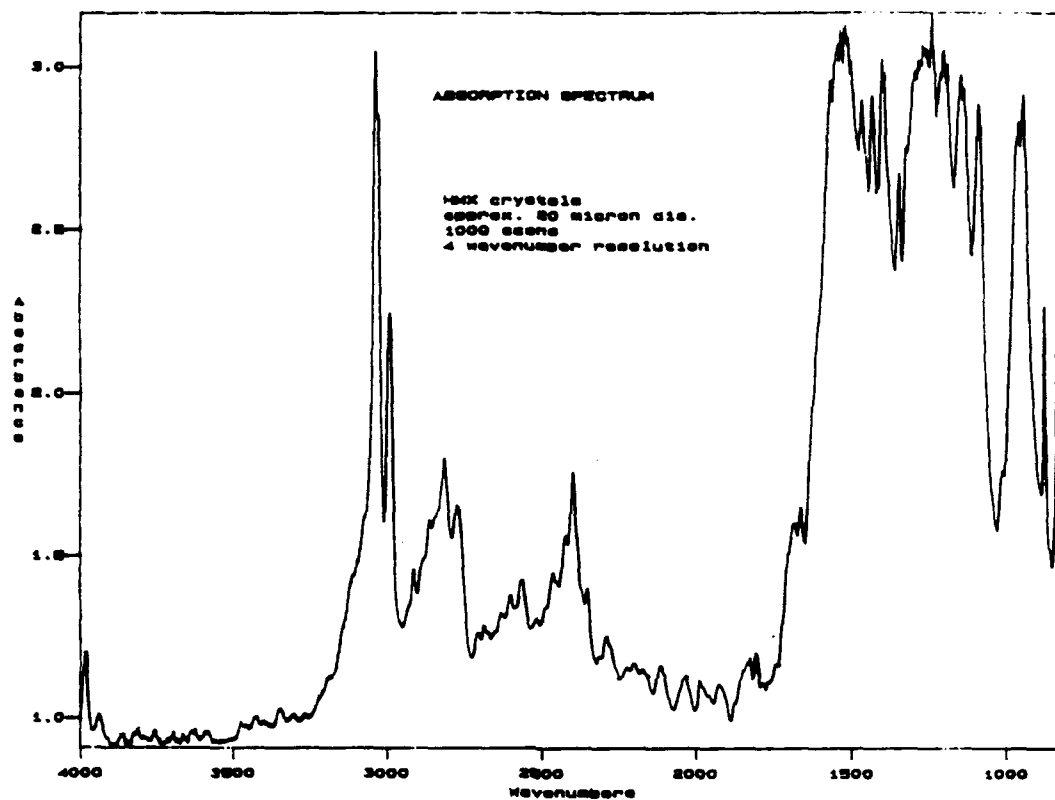


Figure 3. The FT-IR microscope absorption spectrum of neat HMX.

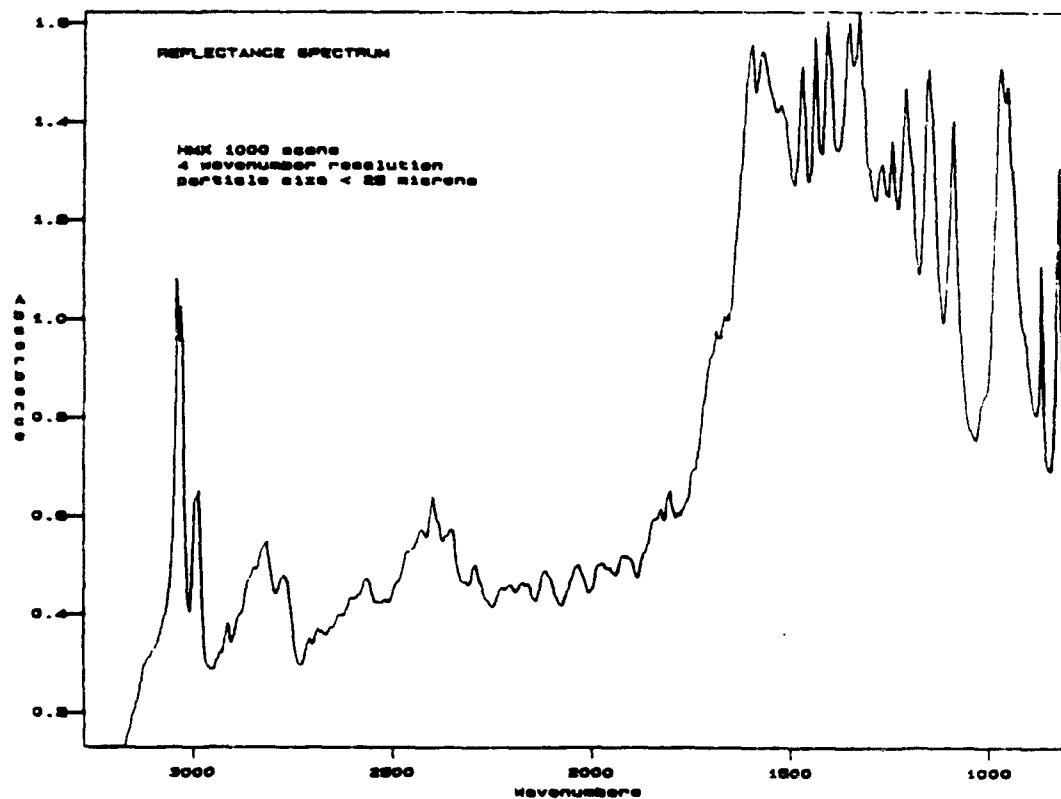


Figure 4. The FT-IR microscope reflectance spectrum of neat HMX.

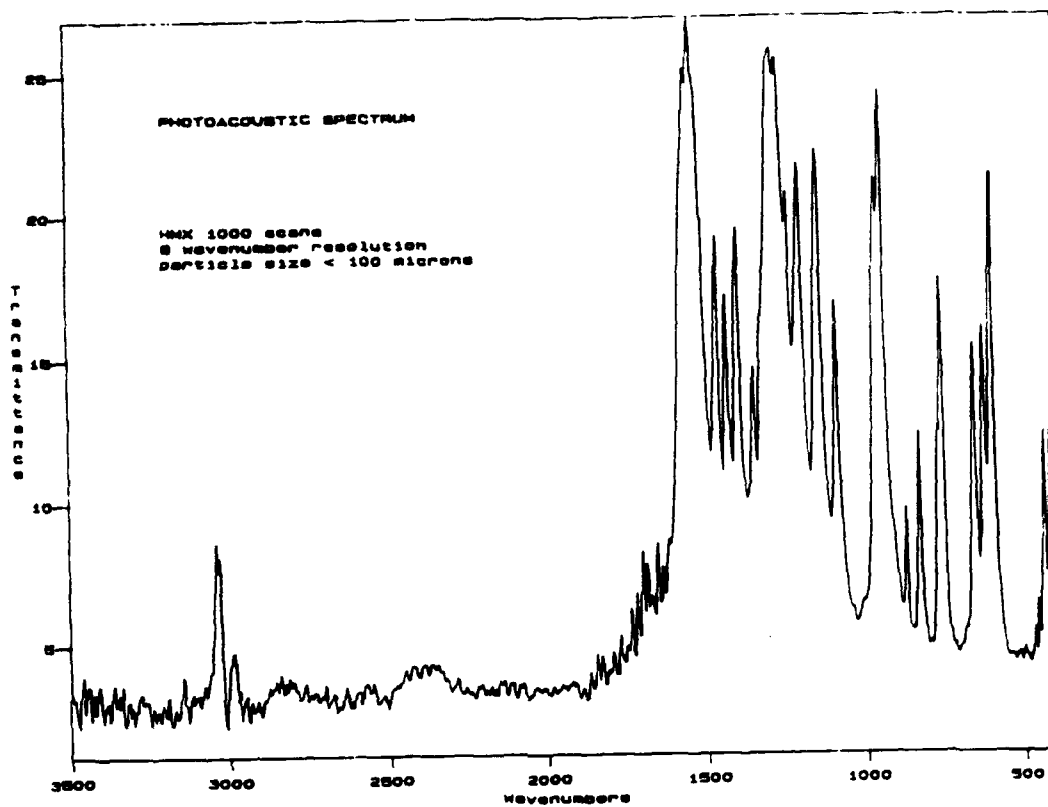


Figure 5. The FT-IR photoacoustic spectrum of neat HMX.

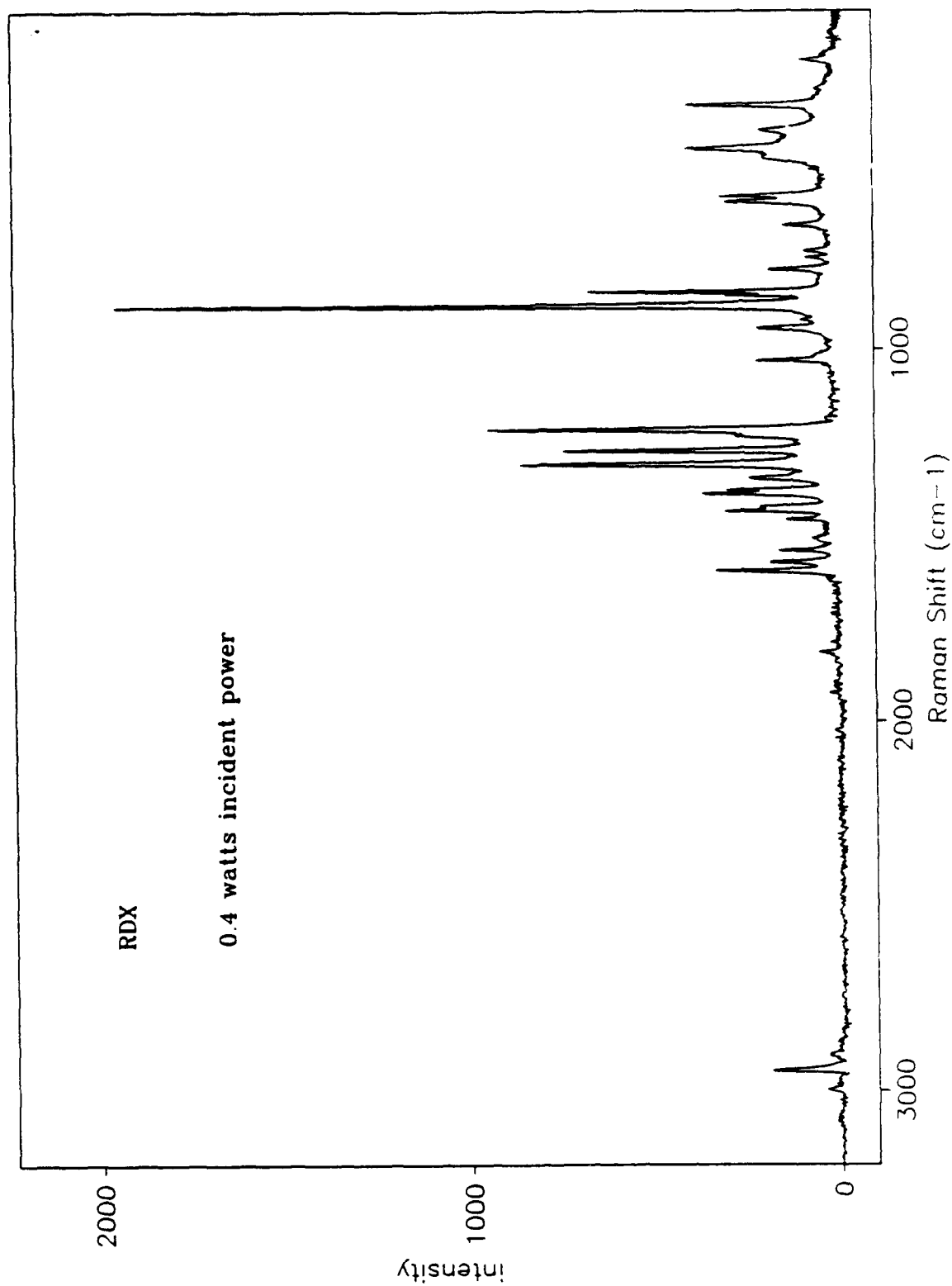


Figure 6. The FTR spectrum of RDX.

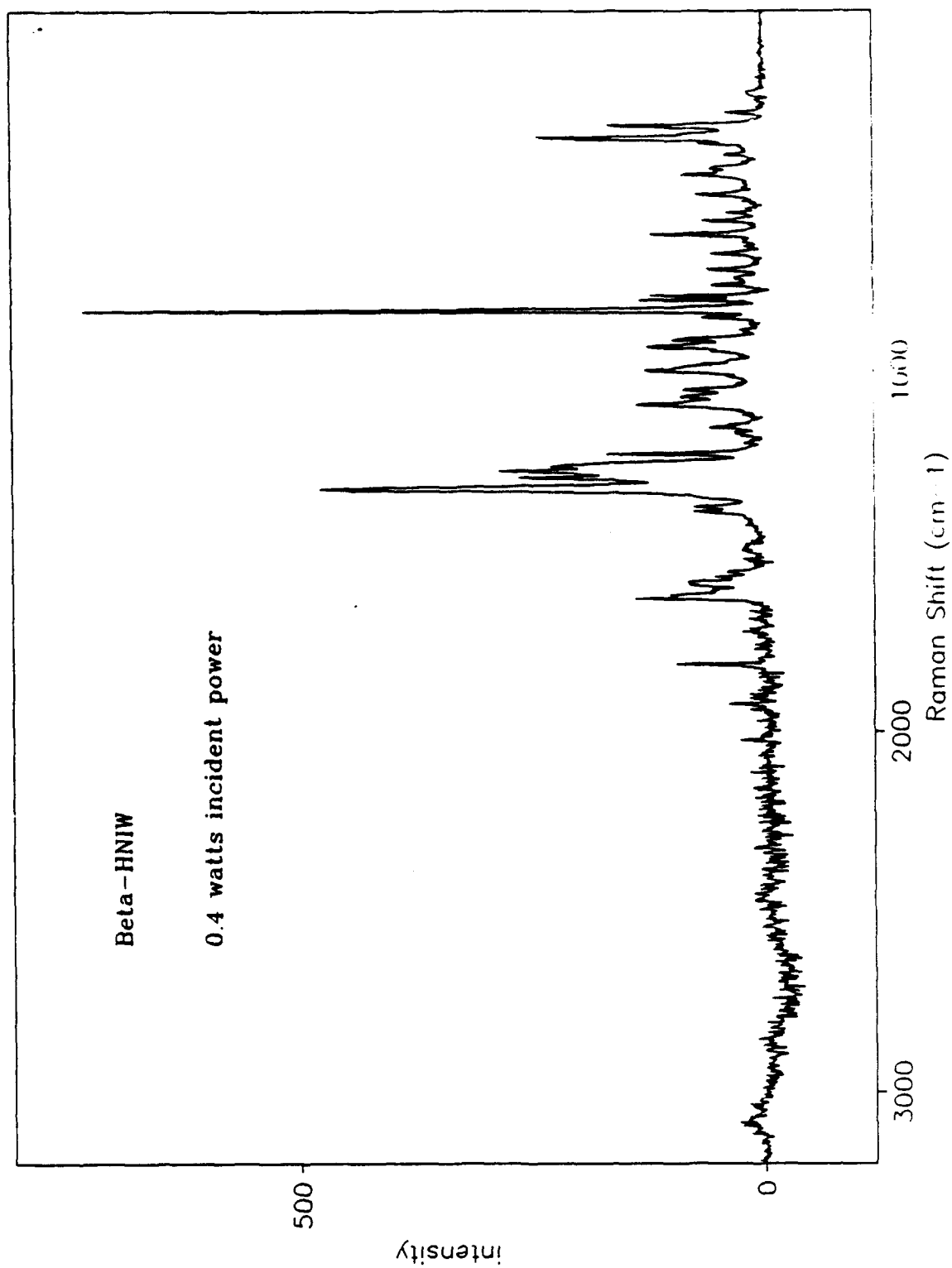


Figure 7. The FTR spectrum of  $\beta$ -HNIW.

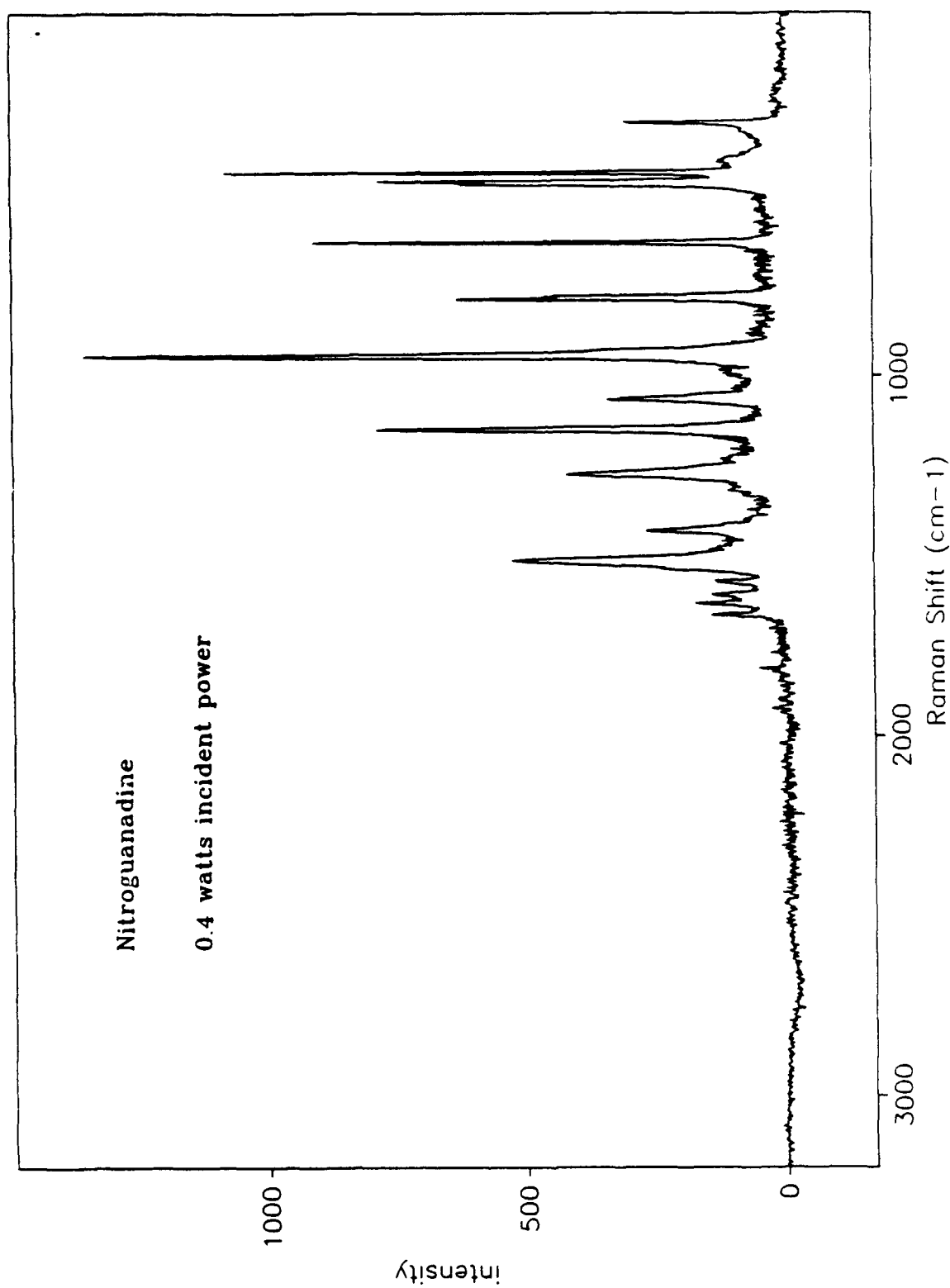


Figure 8. The FTR spectrum of nitroguanidine.

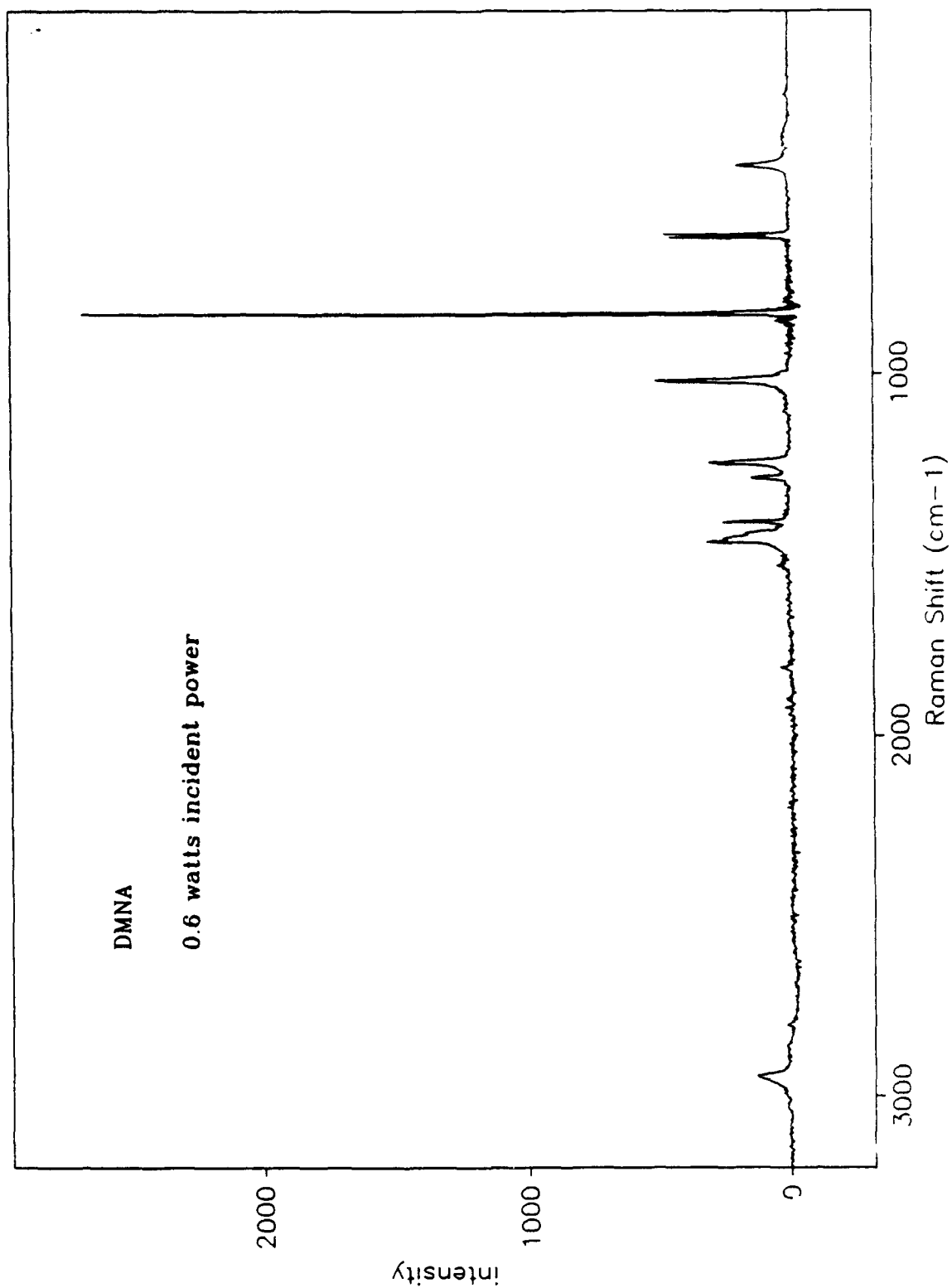


Figure 9. The FTR spectrum of DMNA.

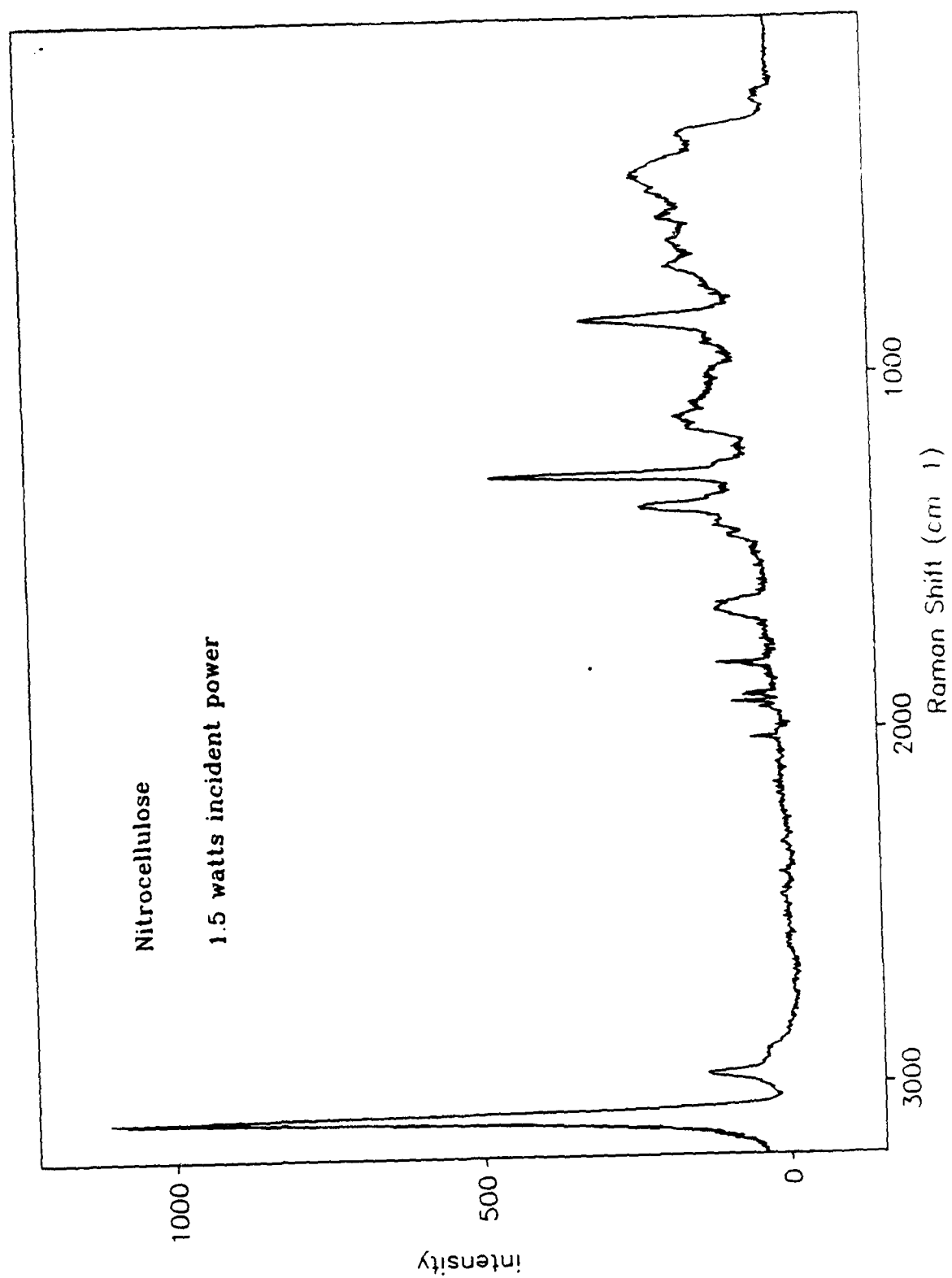


Figure 10. The FTR spectrum of nitrocellulose.



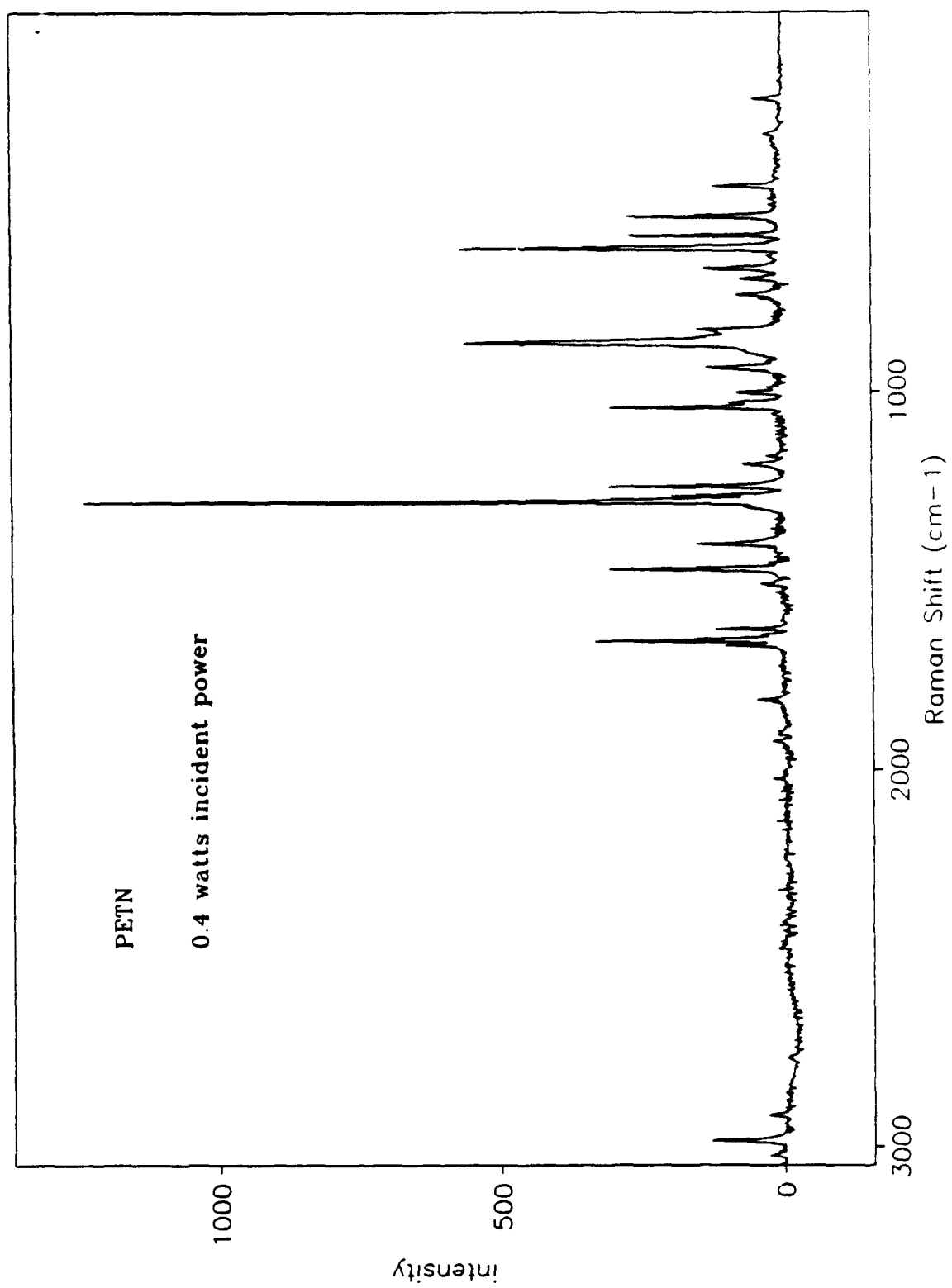


Figure 11. The FTR spectrum of PETN.

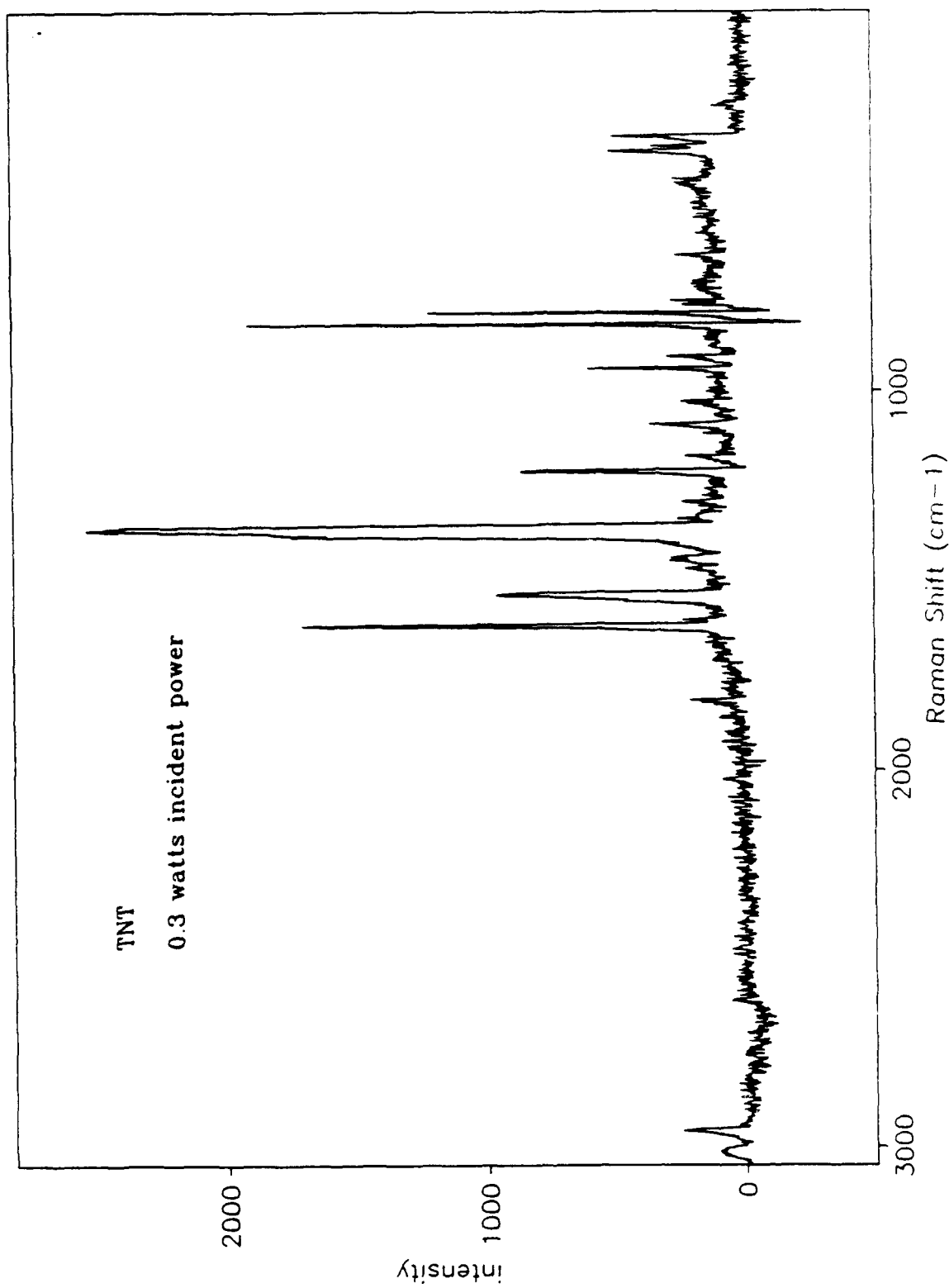


Figure 12. The FTR spectrum of TNT.

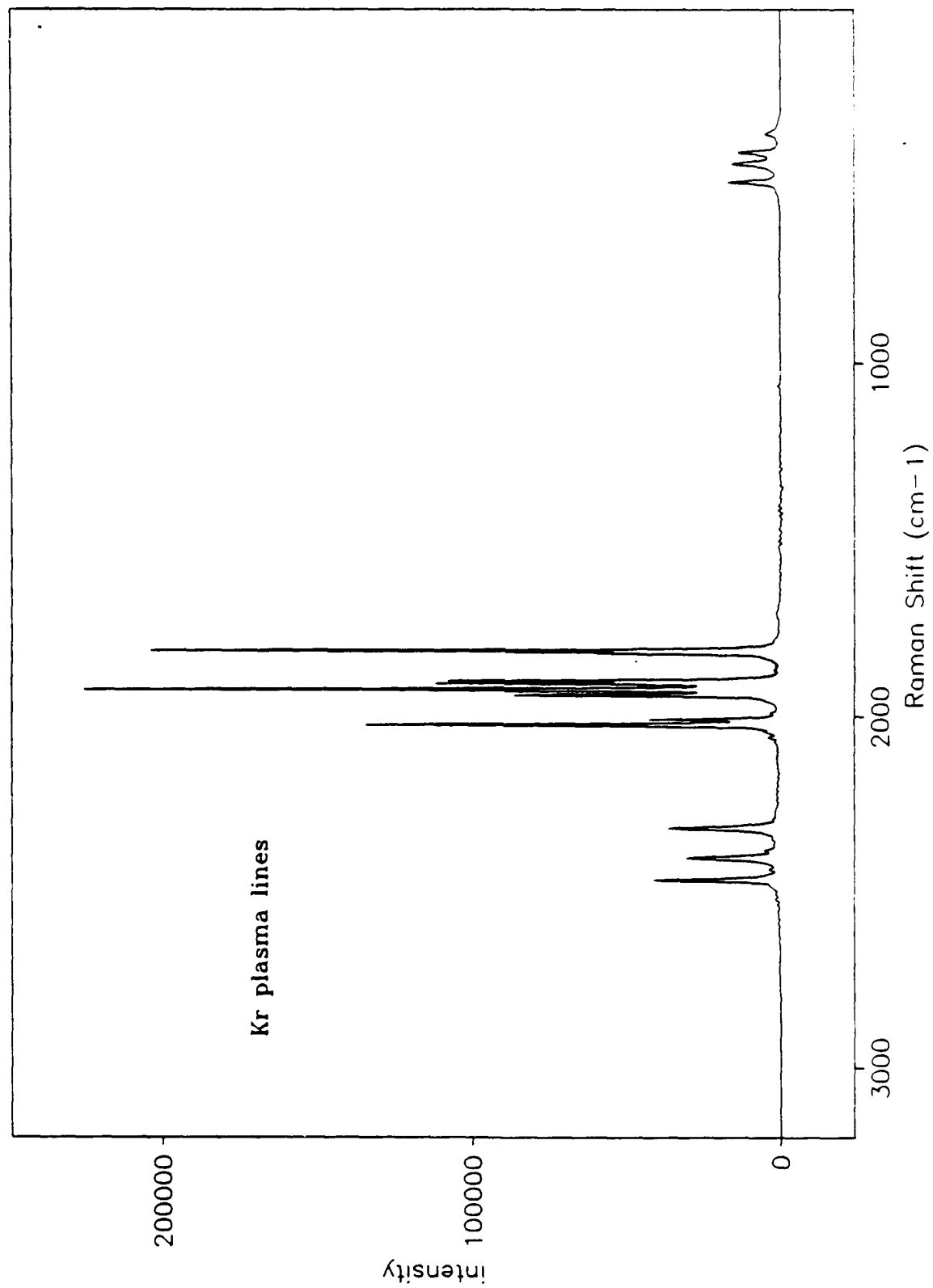


Figure 13. The spectrum of the Kr lamp used to pump the Nd:YAG laser; the plasma line filters have been removed.

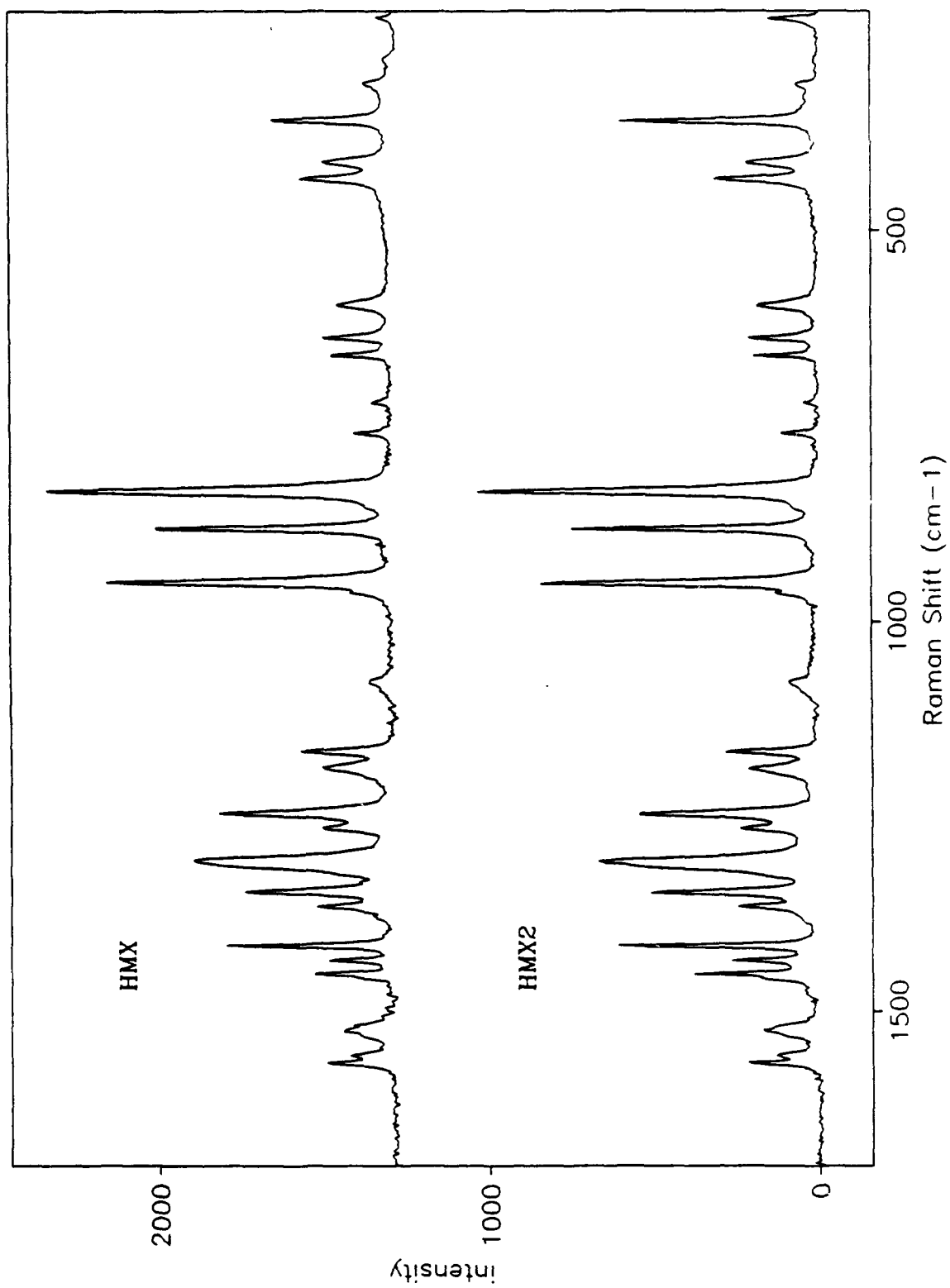


Figure 14. The FTR spectra of HMX (top), and HMX2 (bottom).

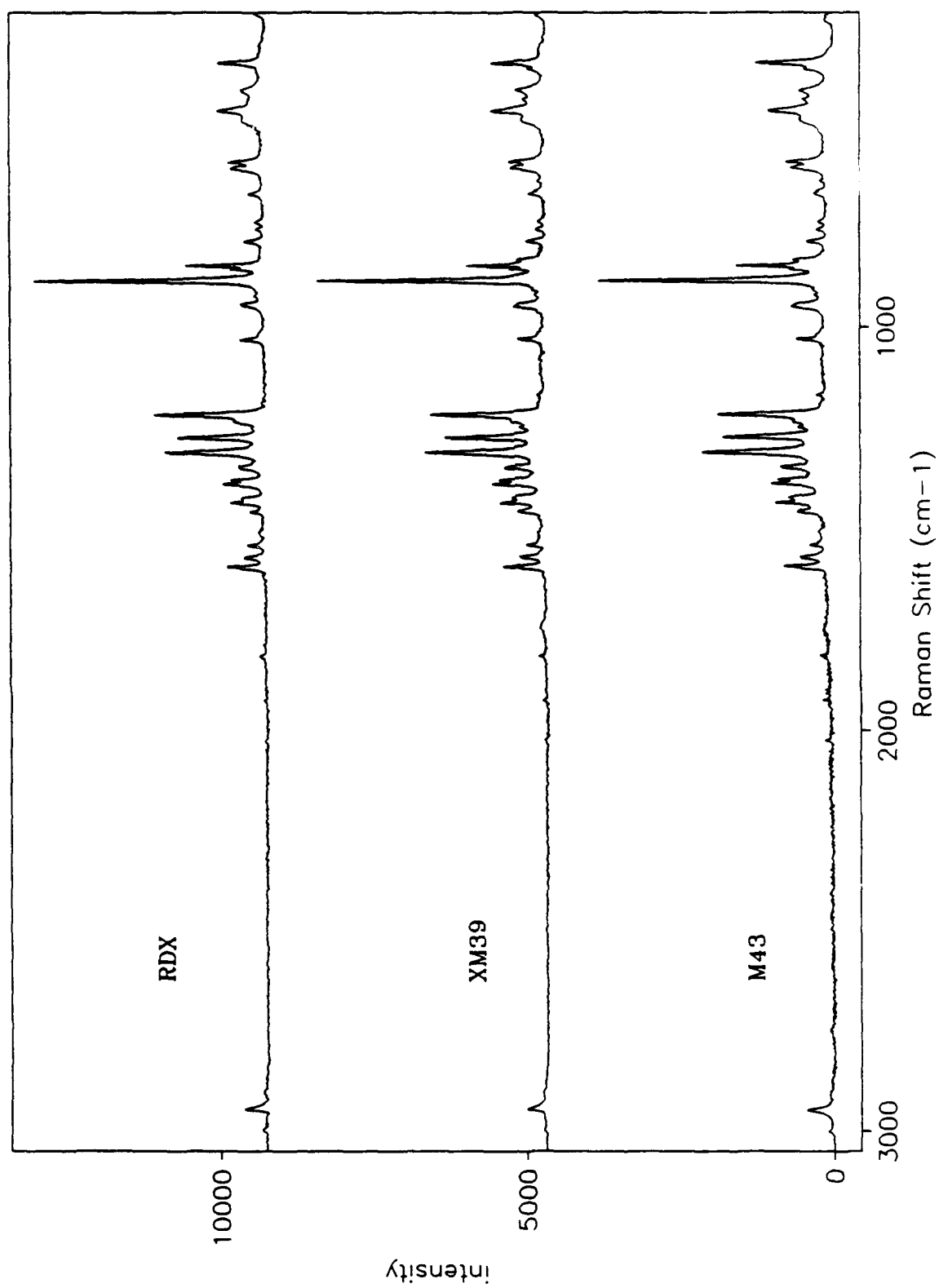


Figure 15. The FTR spectra of RDX (top), XM39 (middle), and M43 (bottom).

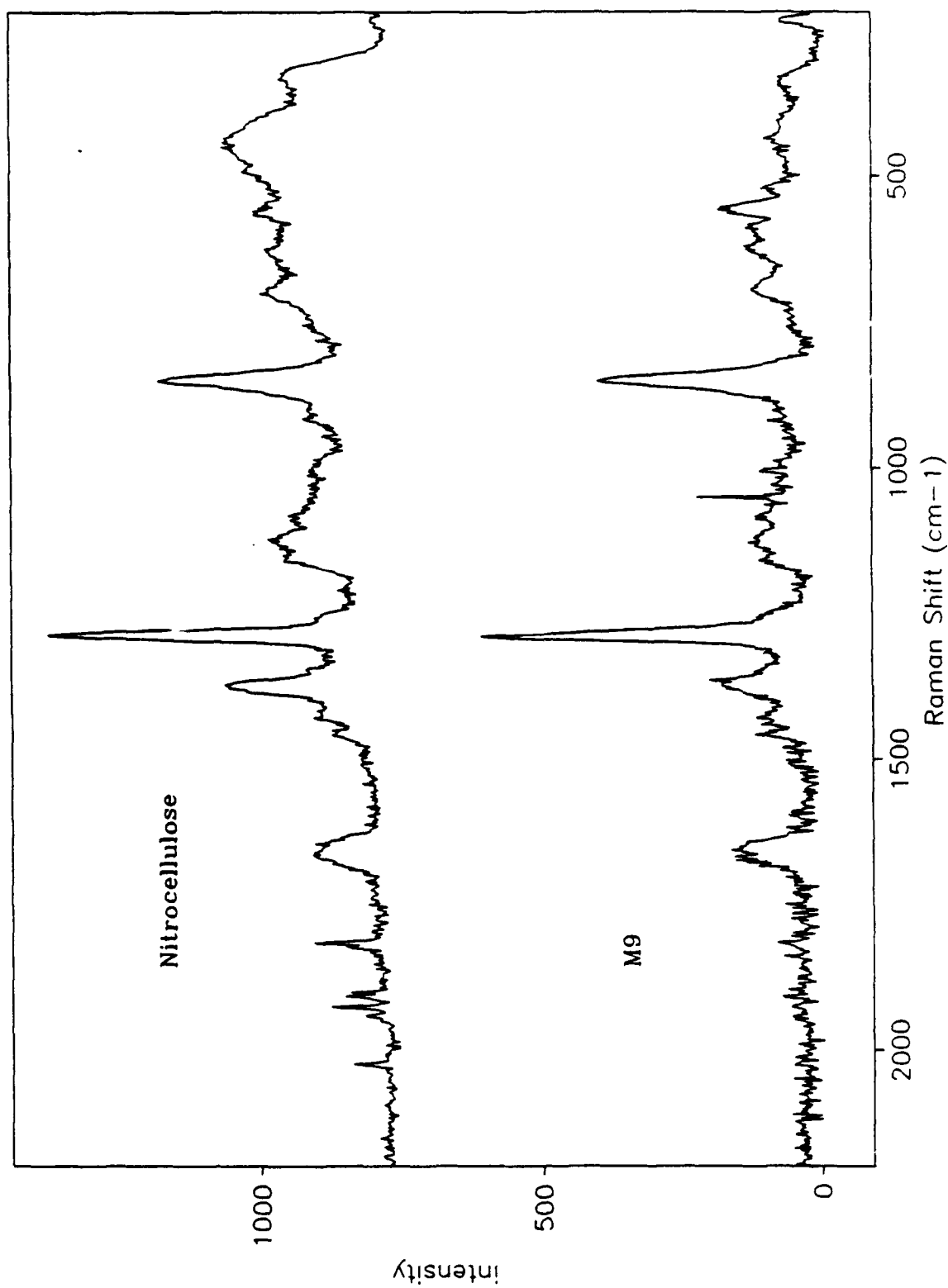


Figure 16. The FTIR spectra of nitrocellulose (top) and M9 (bottom).

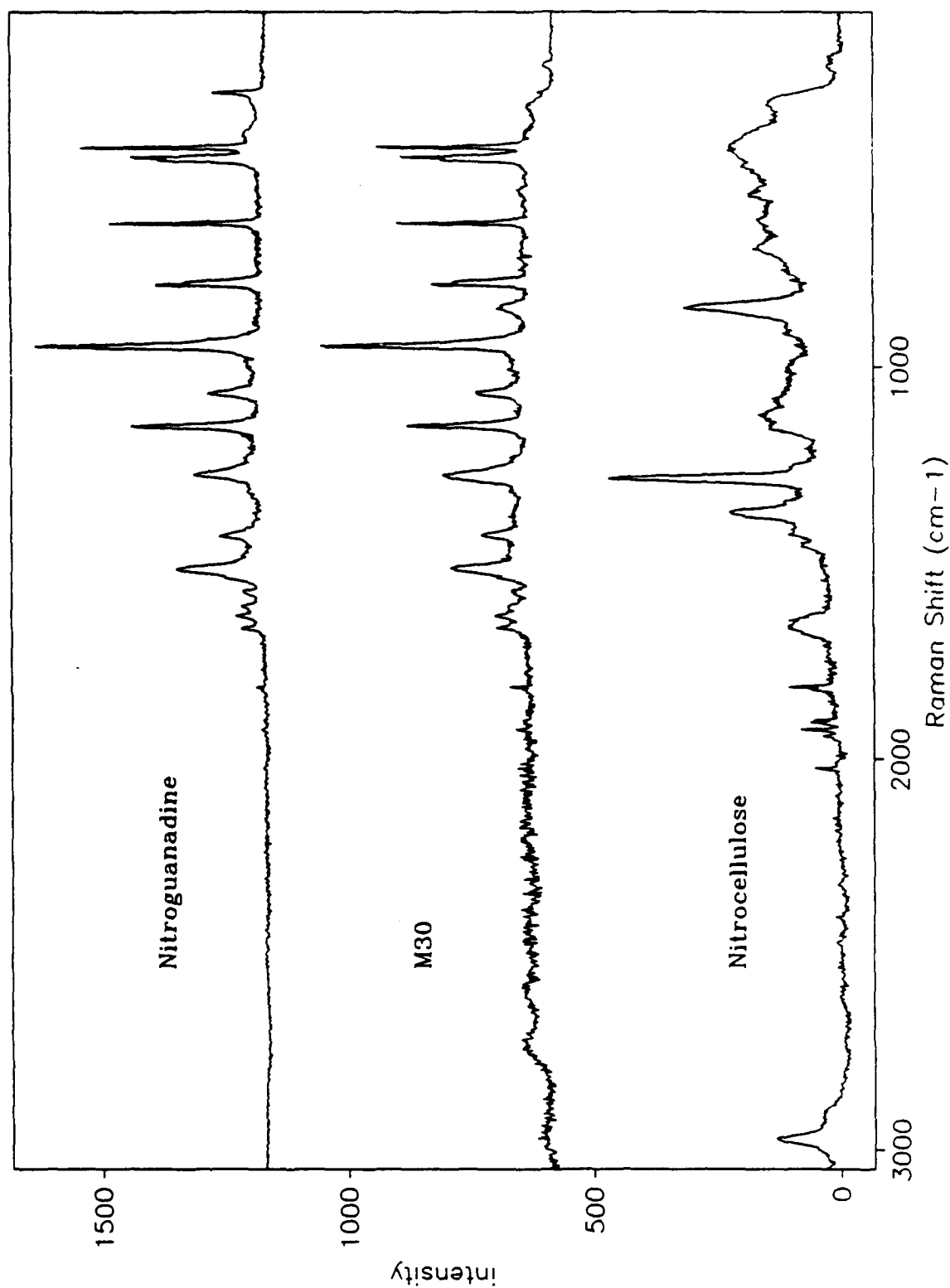


Figure 17. The FTR spectra of nitroguanidine (top), M30 (middle), and nitrocellulose (bottom).  
The M30 combusted during the data collection.

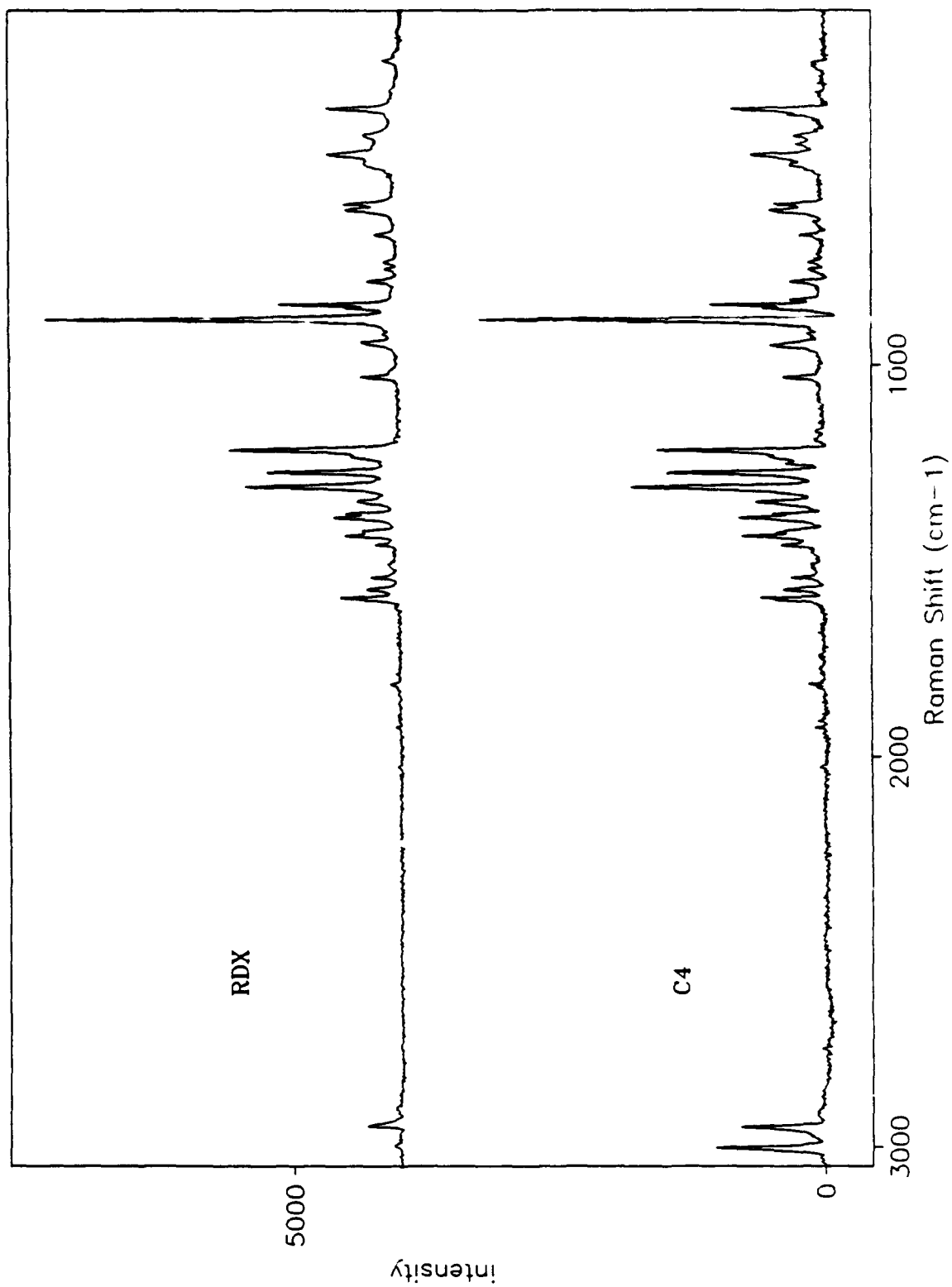


Figure 18. The FTR spectrum of the explosive C4 (bottom) and RDX (top).



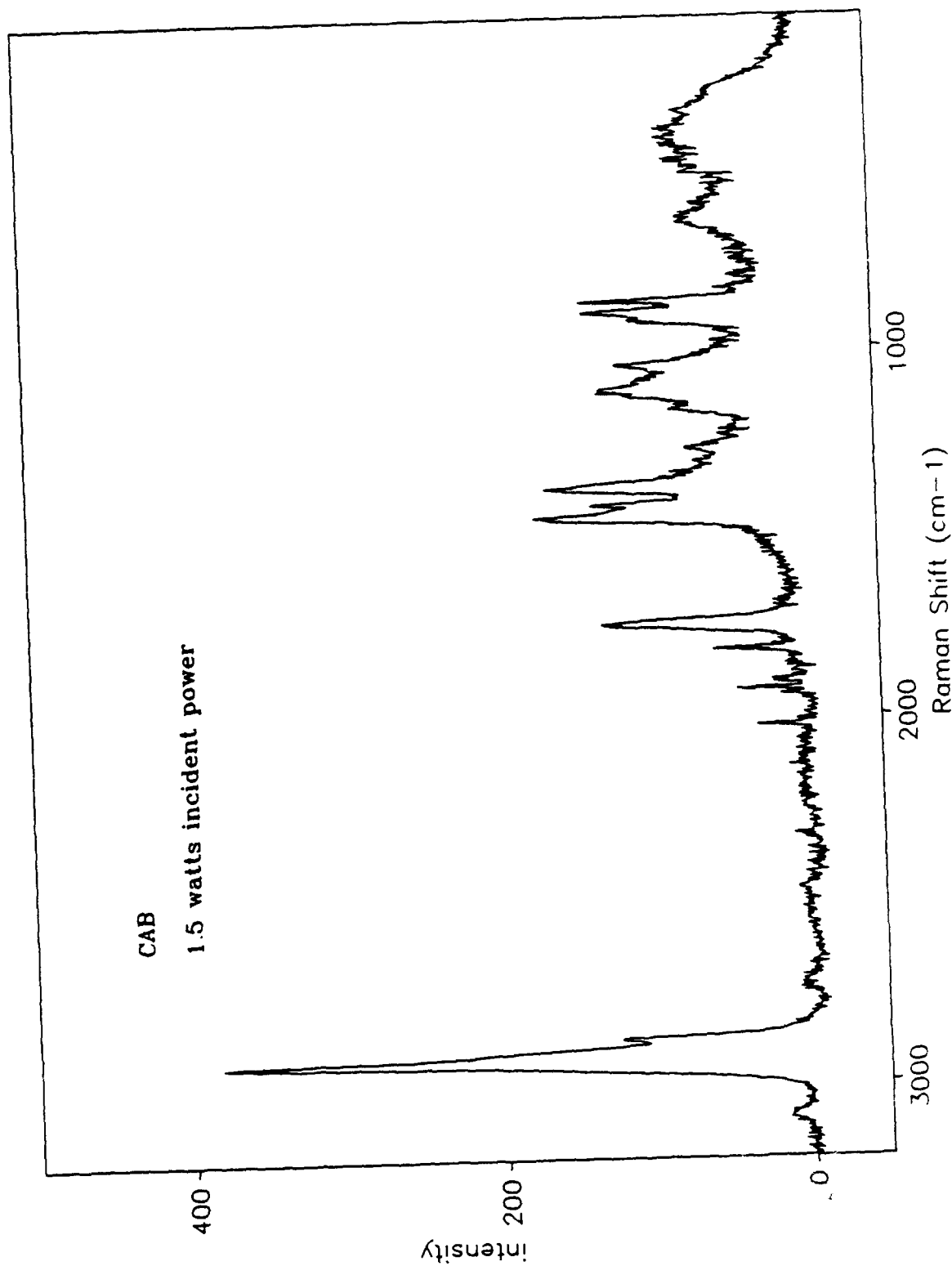


Figure 19. The FTR spectrum of CAB.

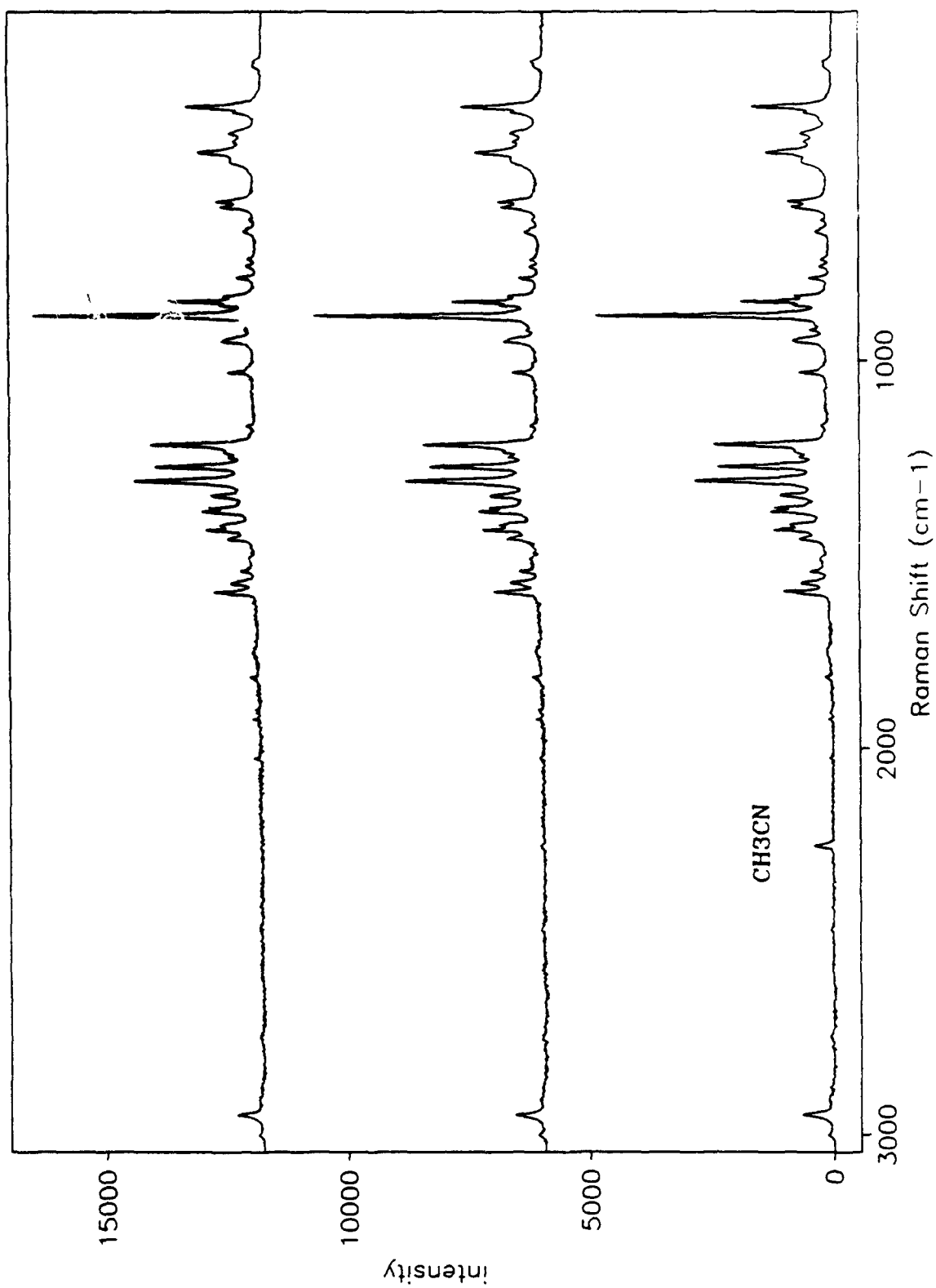


Figure 20. The FTIR spectra of a grain of M43: before extraction with supercritical CO<sub>2</sub> modified with C<sub>2</sub>H<sub>5</sub>CN (top); interior of grain after extraction (middle); exterior of grain after extraction (bottom).

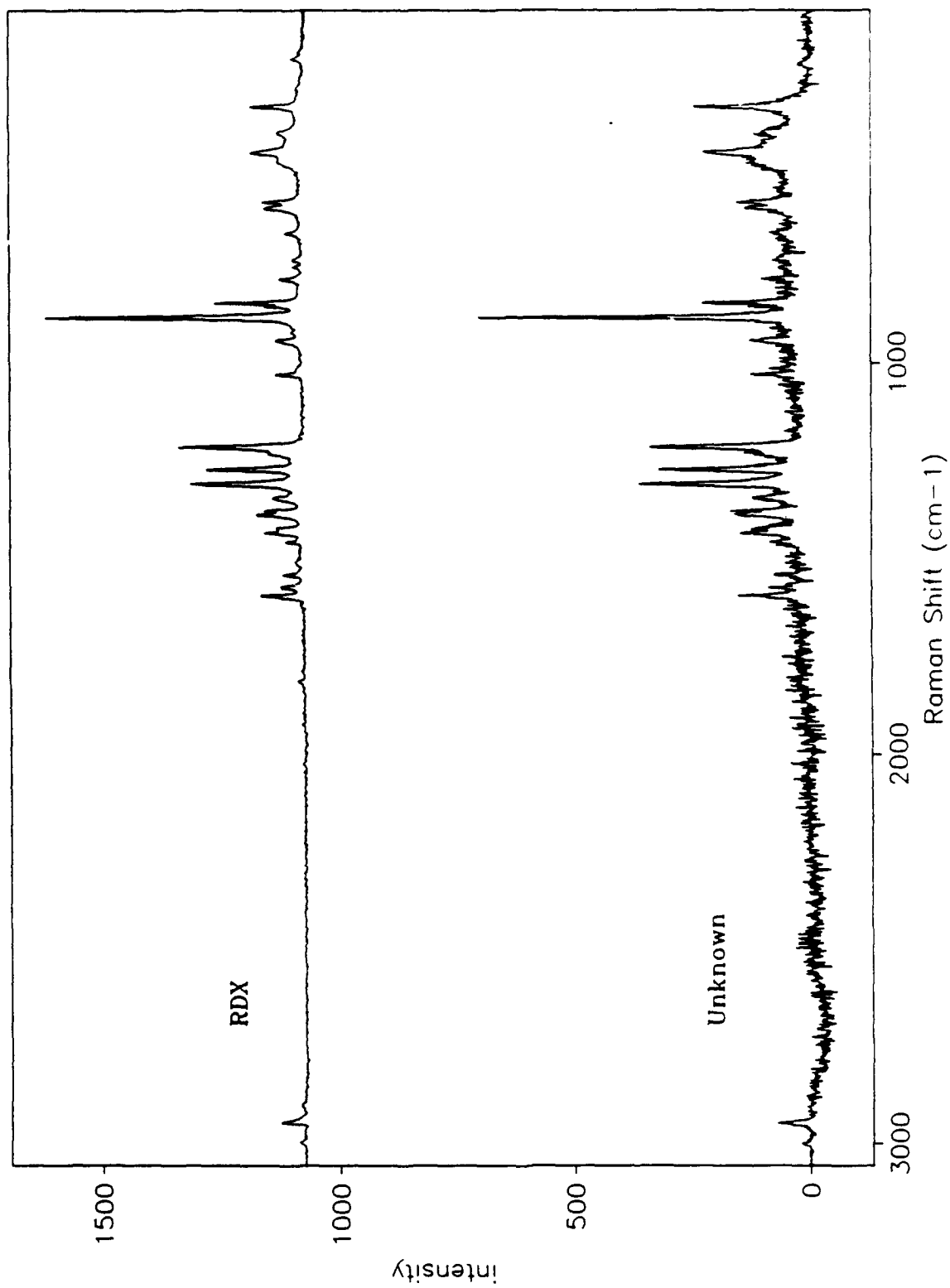


Figure 21. The FTR spectra of RDX (top) and of an unknown sample thought to be a plastic explosive (bottom).

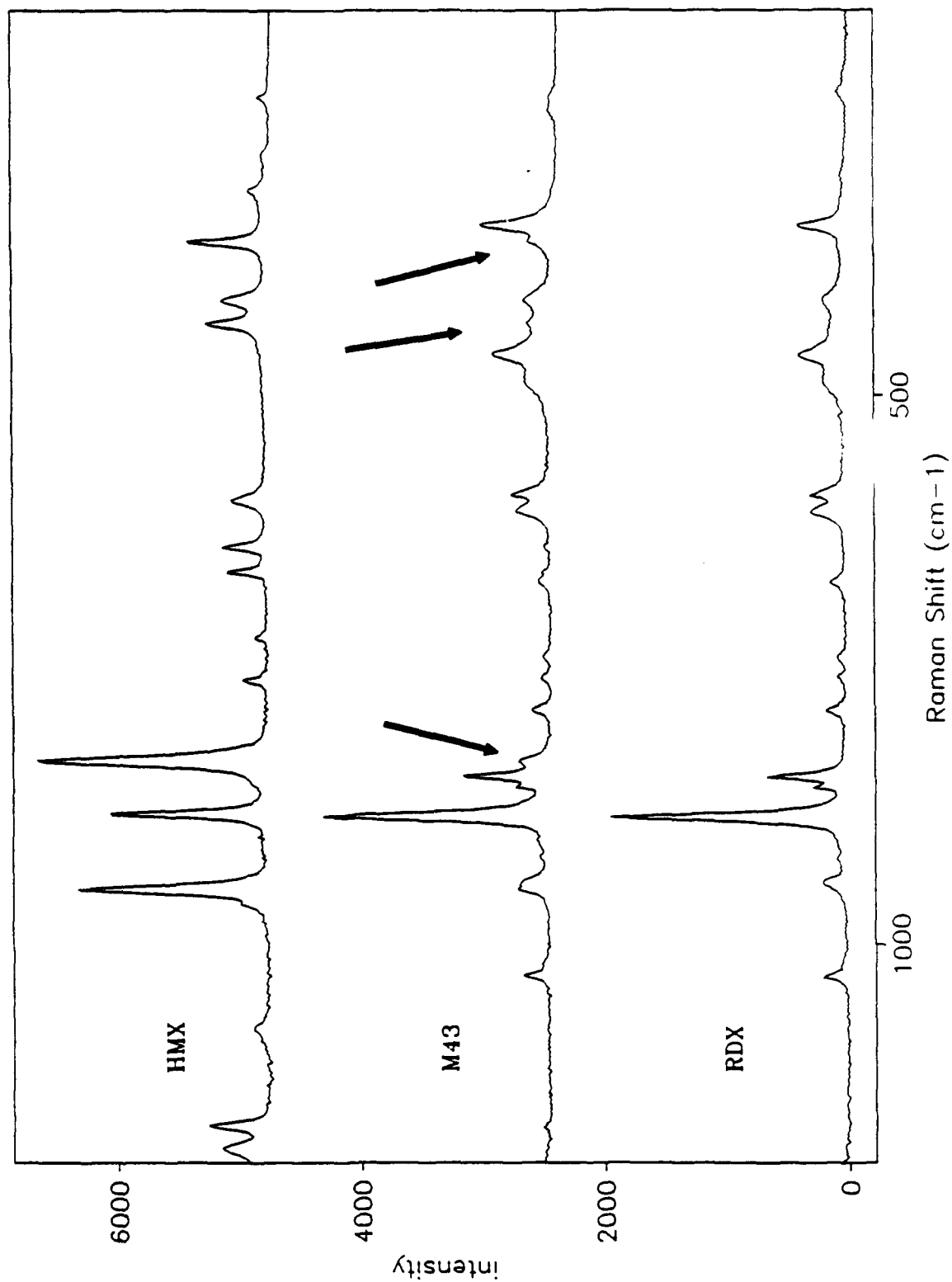


Figure 22. The FTR spectra of HMX (top), RDX (bottom), and the exterior of a grain of M43 (middle). The arrows in the middle spectrum indicate features attributable to HMX impurities in domestically produced RDX.

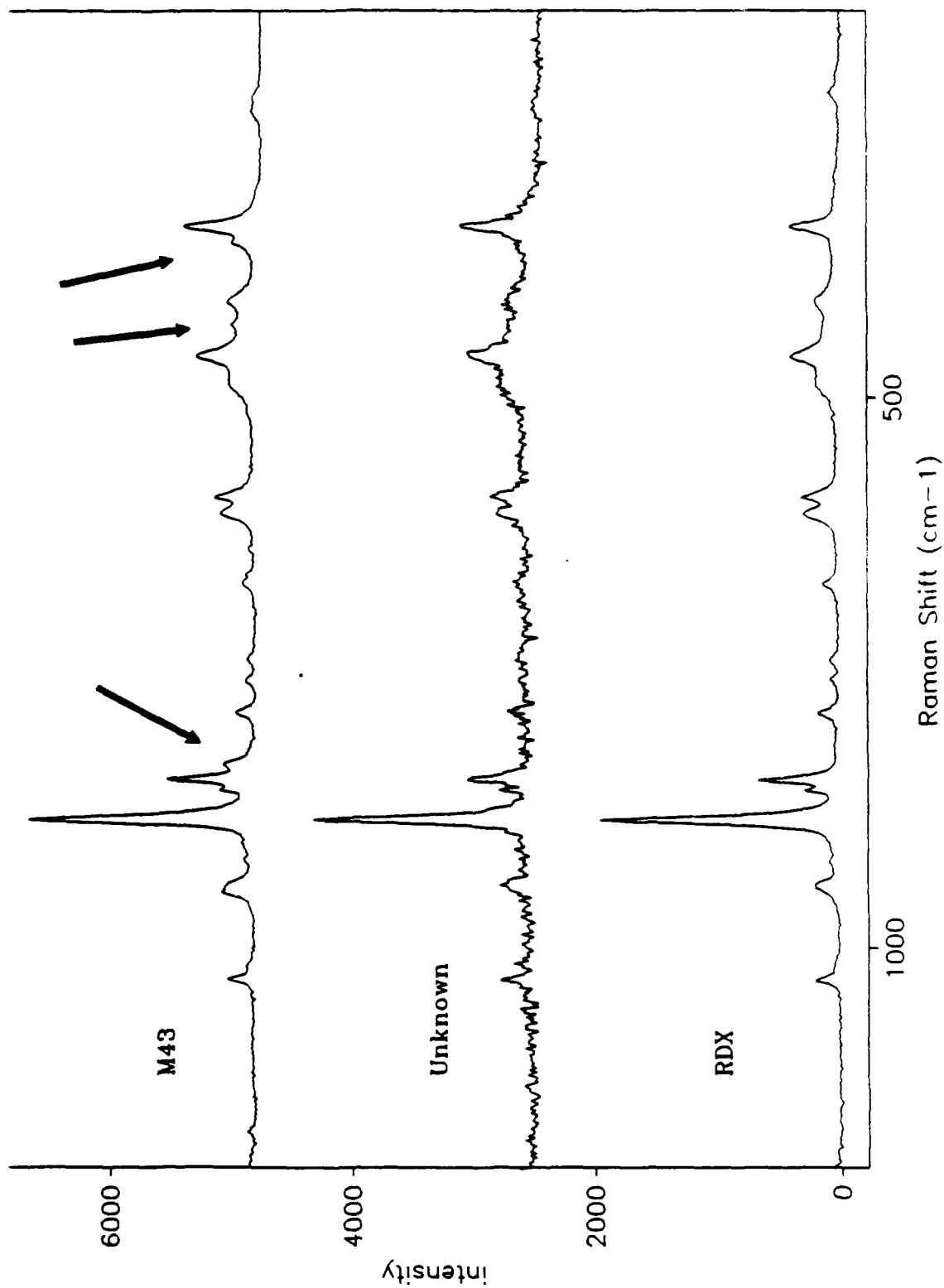


Figure 23. The FTR spectra of the exterior of a grain of M43 (top), an unknown sample thought to be a plastic explosive (middle), and RDX (bottom). Arrows in the top spectrum indicate HMX impurities in domestically produced RDX. Middle spectrum does not show any features attributable to HMX.

INTENTIONALLY LEFT BLANK.

## 5. REFERENCES

Akhavan, J. "Analysis of High Explosive Samples by Fourier Transform Raman Spectroscopy." Spectrochimica Acta, vol. 47A, pp. 1247-1250, 1991.

Bartick, E., private communication.

Beyer, R. A., private communication.

Goetz, F., and T. B. Brill. "Laser Raman Spectra of alpha-, beta-, gamma-, and delta-Octahydro-1,3,5,7-tetranitro-1,3,5,7-tetrazocine and Their Temperature Dependence." J. Phys. Chem., vol. 83, pp. 340-346, 1979.

Hodges, C. M., and J. Akhavan. "The Use of Fourier Transform Raman Spectroscopy in the Forensic Identification of Illicit Drugs and Explosives." Spectrochimica Acta, vol. 46A, pp. 303-307, 1990.

Iqbal, Z., S. Bulusu, and J. R. Autera. "Vibrational Spectra of  $\beta$ -Cyclotetramethylene Tetranitramine and Some of Its Isotopic Isomers." J. Chem. Phys., vol. 60, pp. 221-230, 1974.

INTENTIONALLY LEFT BLANK.



<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
2	Administrator Defense Technical Info Center ATTN: DTIC-DDA Cameron Station Alexandria, VA 22304-6145	1	Commander U.S. Army Missile Command ATTN: AMSMI-RD-CS-R (DOC) Redstone Arsenal, AL 35898-5010
1	Commander U.S. Army Materiel Command ATTN: AMCAM 5001 Eisenhower Ave. Alexandria, VA 22333-0001	1	Commander U.S. Army Tank-Automotive Command ATTN: AMSTA-JSK (Armor Eng. Br.) Warren, MI 48397-5000
1	Director U.S. Army Research Laboratory ATTN: AMSRL-OP-CI-AD, Tech Publishing 2800 Powder Mill Rd. Adelphi, MD 20783-1145	1	Director U.S. Army TRADOC Analysis Command ATTN: ATRC-WSR White Sands Missile Range, NM 88002-5502
1	Director U.S. Army Research Laboratory ATTN: AMSRL-OP-CI-AD, Records Management 2800 Powder Mill Rd. Adelphi, MD 20783-1145	(Class. only) 1	Commandant U.S. Army Infantry School ATTN: ATSH-CD (Security Mgr.) Fort Benning, GA 31905-5660
2	Commander U.S. Army Armament Research, Development, and Engineering Center ATTN: SMCAR-IMI-I Picatinny Arsenal, NJ 07806-5000	(Unclass. only) 1	Commandant U.S. Army Infantry School ATTN: ATSH-WCB-O Fort Benning, GA 31905-5000
2	Commander U.S. Army Armament Research, Development, and Engineering Center ATTN: SMCAR-TDC Picatinny Arsenal, NJ 07806-5000	1	WL/MNOI Eglin AFB, FL 32542-5000
1	Director Benet Weapons Laboratory U.S. Army Armament Research, Development, and Engineering Center ATTN: SMCAR-CCB-TL Watervliet, NY 12189-4050		<u>Aberdeen Proving Ground</u>
1	Director U.S. Army Advanced Systems Research and Analysis Office (ATCOM) ATTN: AMSAT-R-NR, M/S 219-1 Ames Research Center Moffett Field, CA 94035-1000	2	Dir, USAMSAA ATTN: AMXSY-D AMXSY-MP, H. Cohen
		1	Cdr, USATECOM ATTN: AMSTE-TC
		1	Dir, ERDEC ATTN: SCBRD-RT
		1	Cdr, CBDA ATTN: AMSCB-CII
		1	Dir, USARL ATTN: AMSRL-SL-I
		10	Dir, USARL ATTN: AMSRL-OP-CI-B (Tech Lib)

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	HQDA, OASA (RDA) ATTN: Dr. C.H. Church Pentagon, Room 3E486 WASH DC 20310-0103	5	Commander Naval Research Laboratory ATTN: M.C. Lin J. McDonald E. Olan J. Shnur R.J. Doyle, Code 6110 Washington, DC 20375
4	Commander US Army Research Office ATTN: R. Ghirardelli D. Mann R. Singleton R. Shaw P.O. Box 12211 Research Triangle Park, NC 27709-2211	2	Commander Naval Weapons Center ATTN: T. Boggs, Code 388 T. Parr, Code 3895 China Lake, CA 93555-6001
2	Commander US Army Armament Research, Development, and Engineering Center ATTN: SMCAR-AEE-B, D.S. Downs SMCAR-AEE, J.A. Lannon Picatinny Arsenal, NJ 07806-5000	1	Superintendent Naval Postgraduate School Dept. of Aeronautics ATTN: D.W. Netzer Monterey, CA 93940
1	Commander US Army Armament Research, Development, and Engineering Center ATTN: SMCAR-AEE-BR, L. Harris Picatinny Arsenal, NJ 07806-5000	3	AL/LSCF ATTN: R. Corley R. Geisler J. Levine Edwards AFB, CA 93523-5000
2	Commander US Army Missile Command ATTN: AMSMI-RD-PR-E, A.R. Maykut AMSMI-RD-PR-P, R. Betts Redstone Arsenal, AL 35898-5249	1	AFOSR ATTN: J.M. Tishkoff Bolling Air Force Base Washington, DC 20332
1	Office of Naval Research Department of the Navy ATTN: R.S. Miller, Code 432 800 N. Quincy Street Arlington, VA 22217	1	OSD/SDIO/IST ATTN: L. Caveny Pentagon Washington, DC 20301-7100
1	Commander Naval Air Systems Command ATTN: J. Ramnarace, AIR-54111C Washington, DC 20360	1	Commandant USAFAS ATTN: ATSF-TSM-CN Fort Sill, OK 73503-5600
2	Commander Naval Surface Warfare Center ATTN: R. Bernecker, R-13 G.B. Wilmot, R-16 Silver Spring, MD 20903-5000	1	University of Dayton Research Institute ATTN: D. Campbell AL/PAP Edwards AFB, CA 93523
		1	NASA Langley Research Center Langley Station ATTN: G.B. Northam/MS 168 Hampton, VA 23365

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
4	National Bureau of Standards ATTN: J. Hastie M. Jacox T. Kashiwagi H. Semerjian US Department of Commerce Washington, DC 20234	1	General Electric Ordnance Systems ATTN: J. Mandzy 100 Plastics Avenue Pittsfield, MA 01203
1	Applied Combustion Technology, Inc. ATTN: A.M. Varney P.O. Box 607885 Orlando, FL 32860	1	General Motors Rsch Labs Physical Chemistry Department ATTN: T. Sloane Warren, MI 48090-9055
2	Applied Mechanics Reviews The American Society of Mechanical Engineers ATTN: R.E. White A.B. Wenzel 345 E. 47th Street New York, NY 10017	2	Hercules, Inc. Allegheny Ballistics Lab. ATTN: W.B. Walkup E.A. Yount P.O. Box 210 Rocket Center, WV 26726
1	Atlantic Research Corp. ATTN: R.H.W. Waesche 7511 Wellington Road Gainesville, VA 22065	1	Alliant Techsystems, Inc. Marine Systems Group ATTN: D.E. Broden/MS MN50-2000 600 2nd Street NE Hopkins, MN 55343
1	Textron Defense Systems ATTN: A. Patrick 2385 Revere Beach Parkway Everett, MA 02149-5900	1	Alliant Techsystems, Inc. ATTN: R.E. Tompkins 7225 Northland Drive Brooklyn Park, MN 55428
1	Battelle ATTN: TACTEC Library, J. Huggins 505 King Avenue Columbus, OH 43201-2693	1	IBM Corporation ATTN: A.C. Tam Research Division 5600 Cottle Road San Jose, CA 95193
1	Cohen Professional Services ATTN: N.S. Cohen 141 Channing Street Redlands, CA 92373	1	IIT Research Institute ATTN: R.F. Remaly 10 West 35th Street Chicago, IL 60616
1	Exxon Research & Eng. Co. ATTN: A. Dean Route 22E Annandale, NJ 08801	2	Director Lawrence Livermore National Laboratory ATTN: C. Westbrook W. Tao, MS L-282 P.O. Box 808 Livermore, CA 94550
1	General Applied Science Laboratories, Inc. 77 Raynor Avenue Ronkonkama, NY 11779-6649	1	Lockheed Missiles & Space Co. ATTN: George Lo 3251 Hanover Street Dept. 52-35/B204/2 Palo Alto, CA 94304

<u>No. of Copies</u>	<u>Organization</u>
1	Director Los Alamos National Lab ATTN: B. Nichols, T7, MS-B284 P.O. Box 1663 Los Alamos, NM 87545
1	National Science Foundation ATTN: A.B. Harvey Washington, DC 20550
1	Olin Ordnance ATTN: V. McDonald, Library P.O. Box 222 St. Marks, FL 32355-0222
1	Paul Gough Associates, Inc. ATTN: P.S. Gough 1048 South Street Portsmouth, NH 03801-5423
2	Princeton Combustion Research Laboratories, Inc. ATTN: N.A. Messina M. Summerfield Princeton Corporate Plaza Bldg. IV, Suite 119 11 Deerpark Drive Monmouth Junction, NJ 08852
1	Hughes Aircraft Company ATTN: T.E. Ward 8433 Fallbrook Avenue Canoga Park, CA 91303
1	Rockwell International Corp. Rocketdyne Division ATTN: J.E. Flanagan/HB02 6633 Canoga Avenue Canoga Park, CA 91304
3	Director Sandia National Laboratories Division 8354 ATTN: S. Johnston P. Mattern D. Stephenson Livermore, CA 94550
1	Science Applications, Inc. ATTN: R.B. Edelman 23146 Cumorah Crest Woodland Hills, CA 91364

<u>No. of Copies</u>	<u>Organization</u>
3	SRI International ATTN: G. Smith D. Crosley D. Golden 333 Ravenswood Avenue Menlo Park, CA 94025
1	Stevens Institute of Tech. Davidson Laboratory ATTN: R. McAlevy, III Hoboken, NJ 07030
1	Sverdrup Technology, Inc. LERC Group ATTN: R.J. Locke, MS SVR-2 2001 Aerospace Parkway Brook Park, OH 44142
1	Sverdrup Technology, Inc. ATTN: J. Deur 2001 Aerospace Parkway Brook Park, OH 44142
3	Thiokol Corporation Elkton Division ATTN: R. Biddle R. Willer Tech Lib P.O. Box 241 Elkton, MD 21921
3	Thiokol Corporation Wasatch Division ATTN: S.J. Bennett P.O. Box 524 Brigham City, UT 84302
1	United Technologies Research Center ATTN: A.C. Eckbreth East Hartford, CT 06108
1	United Technologies Corp. Chemical Systems Division ATTN: R.R. Miller P.O. Box 49028 San Jose, CA 95161-9028
1	Universal Propulsion Company ATTN: H.J. McSpadden 25401 North Central Avenue Phoenix, AZ 85027-7837

<u>No. of Copies</u>	<u>Organization</u>
1	Universal Propulsion Company ATTN: H.J. McSpadden 25401 North Central Avenue Phoenix, AZ 85027-7837
1	Veritay Technology, Inc. ATTN: E.B. Fisher 4845 Millersport Highway P.O. Box 305 East Amherst, NY 14051-0305
1	Brigham Young University Dept. of Chemical Engineering ATTN: M.W. Beckstead Provo, UT 84058
1	California Institute of Tech. Jet Propulsion Laboratory ATTN: L. Strand/MS 125-224 4800 Oak Grove Drive Pasadena, CA 91109
1	California Institute of Technology ATTN: F.E.C. Culick/MC 301-46 204 Karman Lab. Pasadena, CA 91125
1	University of California Los Alamos Scientific Lab. P.O. Box 1663, Mail Stop B216 Los Alamos, NM 87545
1	University of California, Berkeley Chemistry Department ATTN: C. Bradley Moore 211 Lewis Hall Berkeley, CA 94720
1	University of California, San Diego ATTN: F.A. Williams AMES, B010 La Jolla, CA 92093
2	University of California, Santa Barbara Quantum Institute ATTN: K. Schofield M. Steinberg Santa Barbara, CA 93106

<u>No. of Copies</u>	<u>Organization</u>
1	University of Colorado at Boulder Engineering Center ATTN: J. Daily Campus Box 427 Boulder, CO 80309-0427
3	University of Southern California Dept. of Chemistry ATTN: R. Beaudet S. Benson C. Wittig Los Angeles, CA 90007
1	Cornell University Department of Chemistry ATTN: T.A. Cool Baker Laboratory Ithaca, NY 14853
1	University of Delaware ATTN: T. Brill Chemistry Department Newark, DE 19711
1	University of Florida Dept. of Chemistry ATTN: J. Winefordner Gainesville, FL 32611
3	Georgia Institute of Technology School of Aerospace Engineering ATTN: E. Price W.C. Strahle B.T. Zinn Atlanta, GA 30332
1	University of Illinois Dept. of Mech. Eng. ATTN: H. Krier 144MEB, 1206 W. Green St. Urbana, IL 61801
1	The Johns Hopkins University Chemical Propulsion Information Agency ATTN: T.W. Christian 10630 Little Patuxent Parkway, Suite 202 Columbia, MD 21044-3200

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	University of Michigan Gas Dynamics Lab Aerospace Engineering Bldg. ATTN: G.M. Faeth Ann Arbor, MI 48109-2140	2	Purdue University School of Mechanical Engineering ATTN: N.M. Laurendeau S.N.B. Murthy TSPC Chaffee Hall West Lafayette, IN 47906
1	University of Minnesota Dept. of Mechanical Engineering ATTN: E. Fletcher Minneapolis, MN 55455	1	Rensselaer Polytechnic Inst. Dept. of Chemical Engineering ATTN: A. Fontijn Troy, NY 12181
3	Pennsylvania State University Applied Research Laboratory ATTN: K.K. Kuo H. Palmer M. Micci University Park, PA 16802	1	Stanford University Dept. of Mechanical Engineering ATTN: R. Hanson Stanford, CA 94305
1	Pennsylvania State University Dept. of Mechanical Engineering ATTN: V. Yang University Park, PA 16802	1	University of Texas Dept. of Chemistry ATTN: W. Gardiner Austin, TX 78712
1	Polytechnic Institute of NY Graduate Center ATTN: S. Lederman Route 110 Farmingdale, NY 11735	1	Virginia Polytechnic Institute and State University ATTN: J.A. Schetz Blacksburg, VA 24061
2	Princeton University Forrestal Campus Library ATTN: K. Brezinsky I. Glassman P.O. Box 710 Princeton, NJ 08540	1	Freedman Associates ATTN: E. Freedman 2411 Diana Road Baltimore, MD 21209-1525
1	Purdue University School of Aeronautics and Astronautics ATTN: J.R. Osborn Grissom Hall West Lafayette, IN 47906	1	Director Army Research Office ATTN: AMXRO-MCS, K. Clark P.O. Box 12211 Research Triangle Park, NC 27709-2211
1	Purdue University Department of Chemistry ATTN: E. Grant West Lafayette, IN 47906	1	Director Army Research Office ATTN: AMXRO-RT-IP, Library Services P.O. Box 12211 Research Triangle Park, NC 27709-2211

## USER EVALUATION SHEET/CHANGE OF ADDRESS

This Laboratory undertakes a continuing effort to improve the quality of the reports it publishes. Your comments/answers to the items/questions below will aid us in our efforts.

1. ARL Report Number ARL-TR-233 Date of Report October 1993

2. Date Report Received \_\_\_\_\_

3. Does this report satisfy a need? (Comment on purpose, related project, or other area of interest for which the report will be used.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

4. Specifically, how is the report being used? (Information source, design data, procedure, source of ideas, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

5. Has the information in this report led to any quantitative savings as far as man-hours or dollars saved, operating costs avoided, or efficiencies achieved, etc? If so, please elaborate. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

6. General Comments. What do you think should be changed to improve future reports? (Indicate changes to organization, technical content, format, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CURRENT  
ADDRESS

\_\_\_\_\_  
Organization

\_\_\_\_\_  
Name

\_\_\_\_\_  
Street or P.O. Box No.

\_\_\_\_\_  
City, State, Zip Code

7. If indicating a Change of Address or Address Correction, please provide the Current or Correct address above and the Old or Incorrect address below.

OLD  
ADDRESS

\_\_\_\_\_  
Organization

\_\_\_\_\_  
Name

\_\_\_\_\_  
Street or P.O. Box No.

\_\_\_\_\_  
City, State, Zip Code

(Remove this sheet, fold as indicated, tape closed, and mail.)  
(DO NOT STAPLE)

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS

**BUSINESS REPLY MAIL**

FIRST CLASS PERMIT No 0001, APS, MD

Postage will be paid by addressee

Director  
U.S. Army Research Laboratory  
ATTN: AMSRL-OP-CI-B (Tech Lib)  
Aberdeen Proving Ground, MD 21005-5066



NO POSTAGE  
NECESSARY  
IF MAILED  
IN THE  
UNITED STATES

